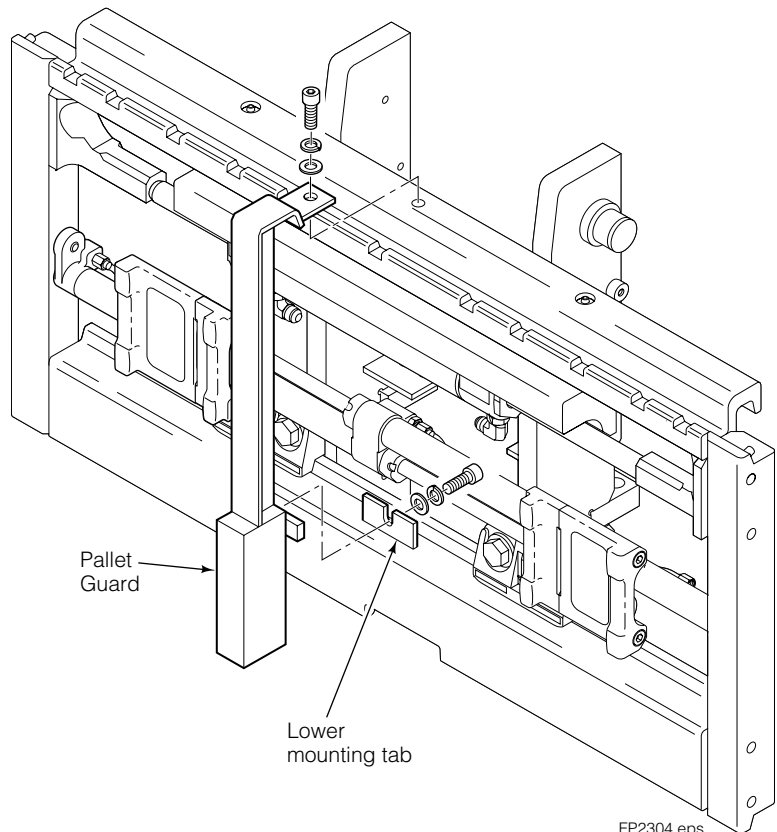# Installation Instructions

Fork Positioner Pallet Guard Kit 6859144

This sheet provides instructions on how to install a Pallet Guard on Cascade 70K Fork Positioners to protect pallets from fork damage. The kit includes a Pallet Guard and mounting hardware.

1 Determine if the unit needs to have a lower mounting tab installed. A tab is included in the kit if needed. If required to install the tab:

- Assemble the pallet guard and lower tab to the fork positioner to establish the lower tab location. Mark the location.

- Remove the pallet guard. Weld the tab using AWS E70T-1 1/16 in. (1.6 mm) or 5/64 in. (2 mm) diameter wire with 100% CO_2 shielding gas at 35-50 CFH. Weld using .25 in. (5 mm) skip welds, 1 in. (25 mm) long.

- Remove slag from weld. Apply paint to weld areas.

2 Install the Pallet Guard using the supplied capscrews, lockwashers and washers. Tighten the capscrews to a torque of 50 ft.-lbs. (65 Nm).

Pallet Guard

Lower mounting tab

FP2304.eps

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