



Parts Manual

Model Paper Roll Clamp

Catalog Number 3H-RCE-2B-38577

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

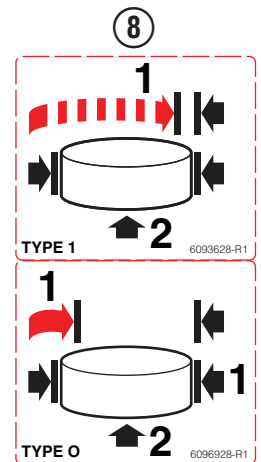
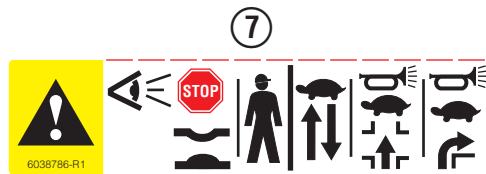
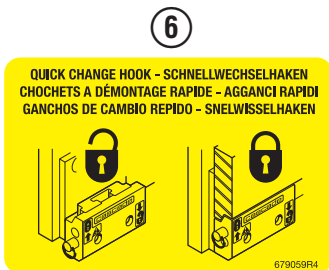
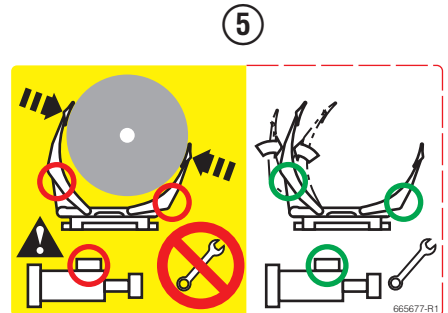
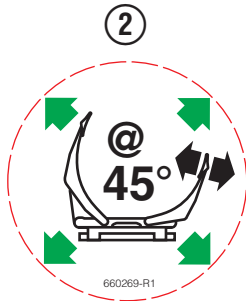
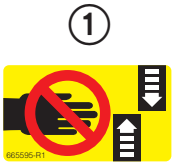
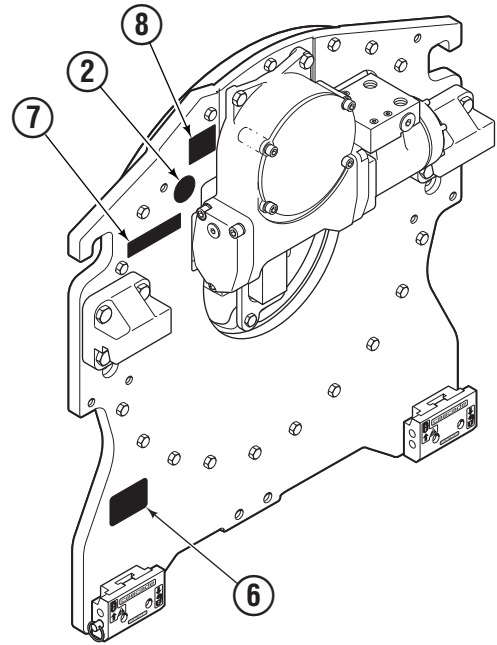
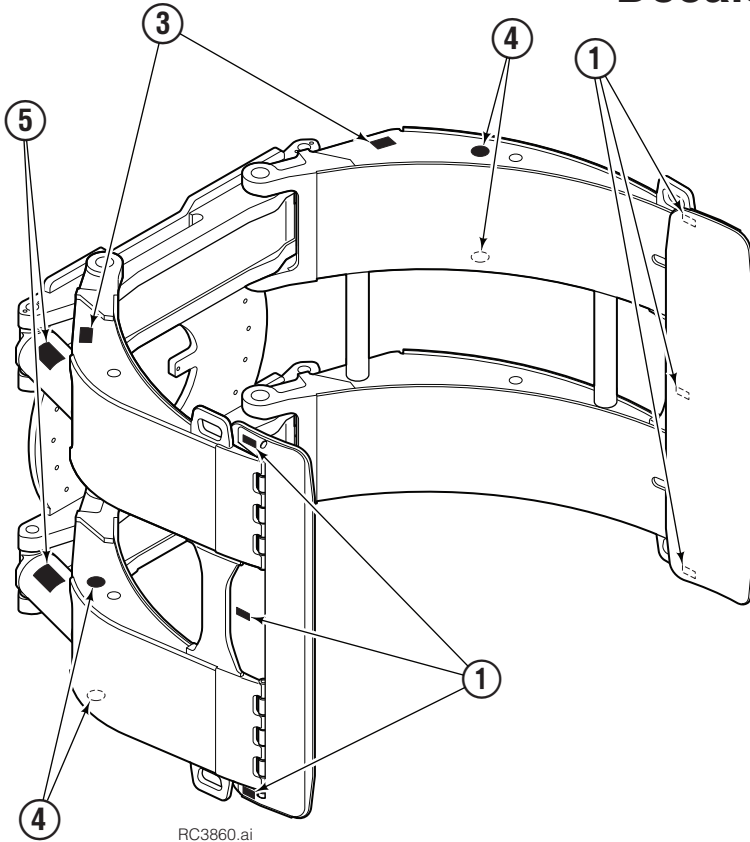
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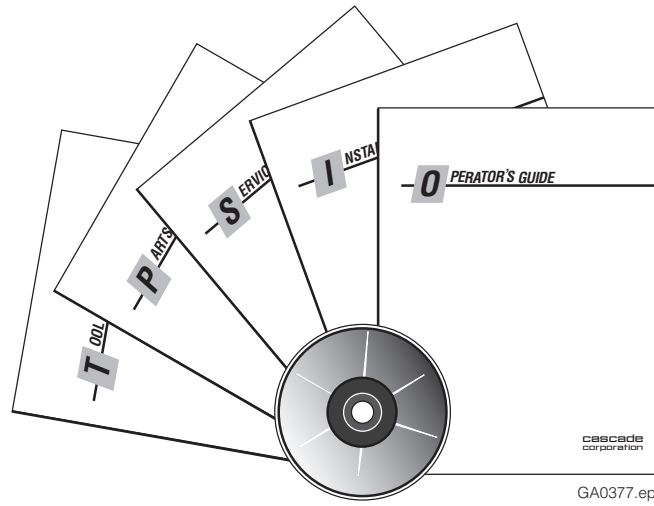
Decals



H-Series Roll Clamp			
REF	QTY	PART NO.	DESCRIPTION
1	6	665595	No Hand Hold Decal
2	3	660269	Short Arm Rotation Position Decal
3	4	656038	Caution Decal
4	4	679150	No Step Decal
5	4	665677	Trapped Pressure Decal
6	1	679059	Quick-Change Hook Decal
7	1	6038786	Visibility Warning Decal
8	1	6093628	Split Arm Decal – Type 1 ♦
	1	6096928	Split Arm Decal – Type 0 ♦

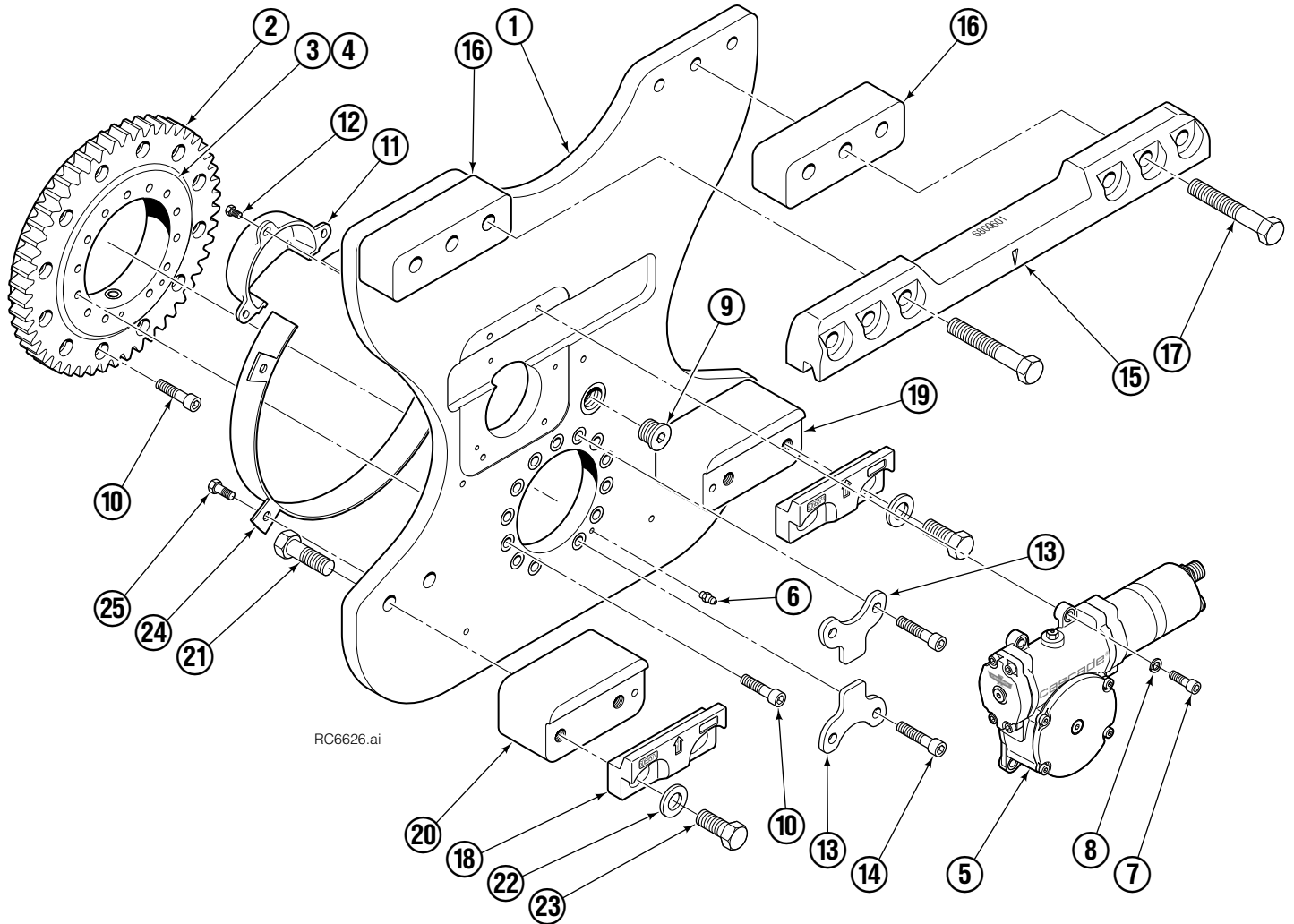
♦ See stamp on Revolving Connection for correct Type.

Publications



H-Series Roll Clamp	
PART NO.	DESCRIPTION
6078255	Service Manual
210135	Operators Guide – Fixed Frame
676268	Operators Guide – Swing Frame
6077316	Installation Instructions – Fixed Frame
6095756	Installation Instructions – Swing Frame
679929	Tool Catalog

Rotator Group



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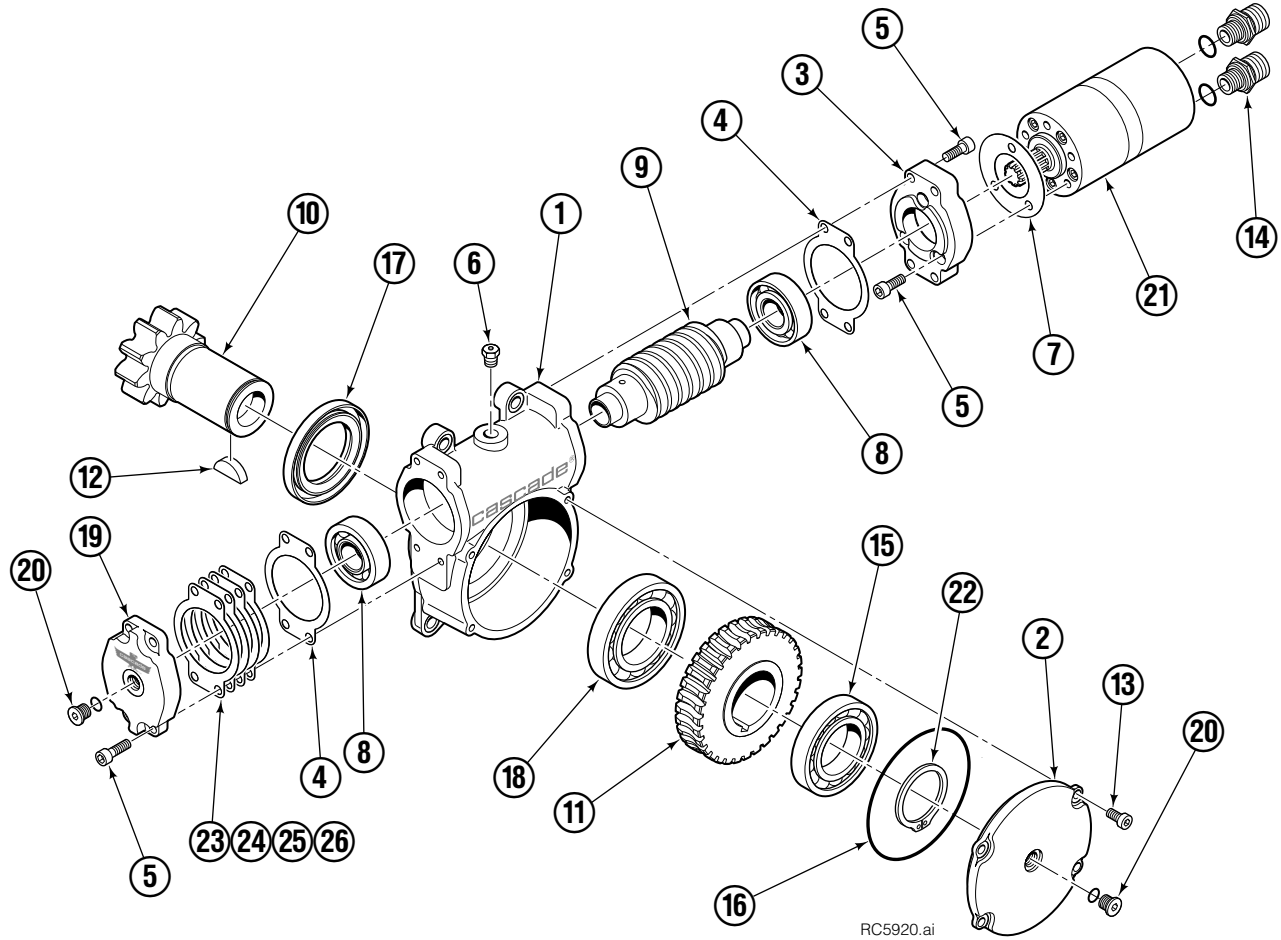
3H							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6931321	Rotator Group	13	2	6893179	Support
1	1	6931324	Baseplate	14	4	217933	Capscrew, M10 x 45
2	1	6863201	Bearing Assembly	15	1	6800601	▼ Upper Hook
3	1	6852547	Bearing Seal	16	2	6842574	▼ Spacer
4	1	6852546	Bearing Seal	17	6	6405124	▼ Capscrew, M16 x 100
5	1	6863195	Drive Group ●	18	2	6066574	▼ Lower Hook
6	1	7401	Grease Fitting	19	1	6845450	▼ Spacer, RH
7	4	6064636	Capscrew, M8 x 25	20	1	6842571	▼ Spacer, LH
8	4	680253	Lockwasher, M8	21	4	684633	▼ Capscrew, M16 x 50
9	1	609453	Plug	22	4	667225	▼ Washer
10	21	6138521	Capscrew, M10 x 40	23	4	219529	▼ Capscrew, M16 x 40
11	1	6862688	Pinion Cover	24	1	6896771	Guard
12	3	753159	Capscrew, M6 x 10	25	4	787372	Capscrew, M8 x 20

● See Drive Group page for parts breakdown.

▼ Included in mounting Group, 6903888.

Reference: Fastener Kit 6863311.

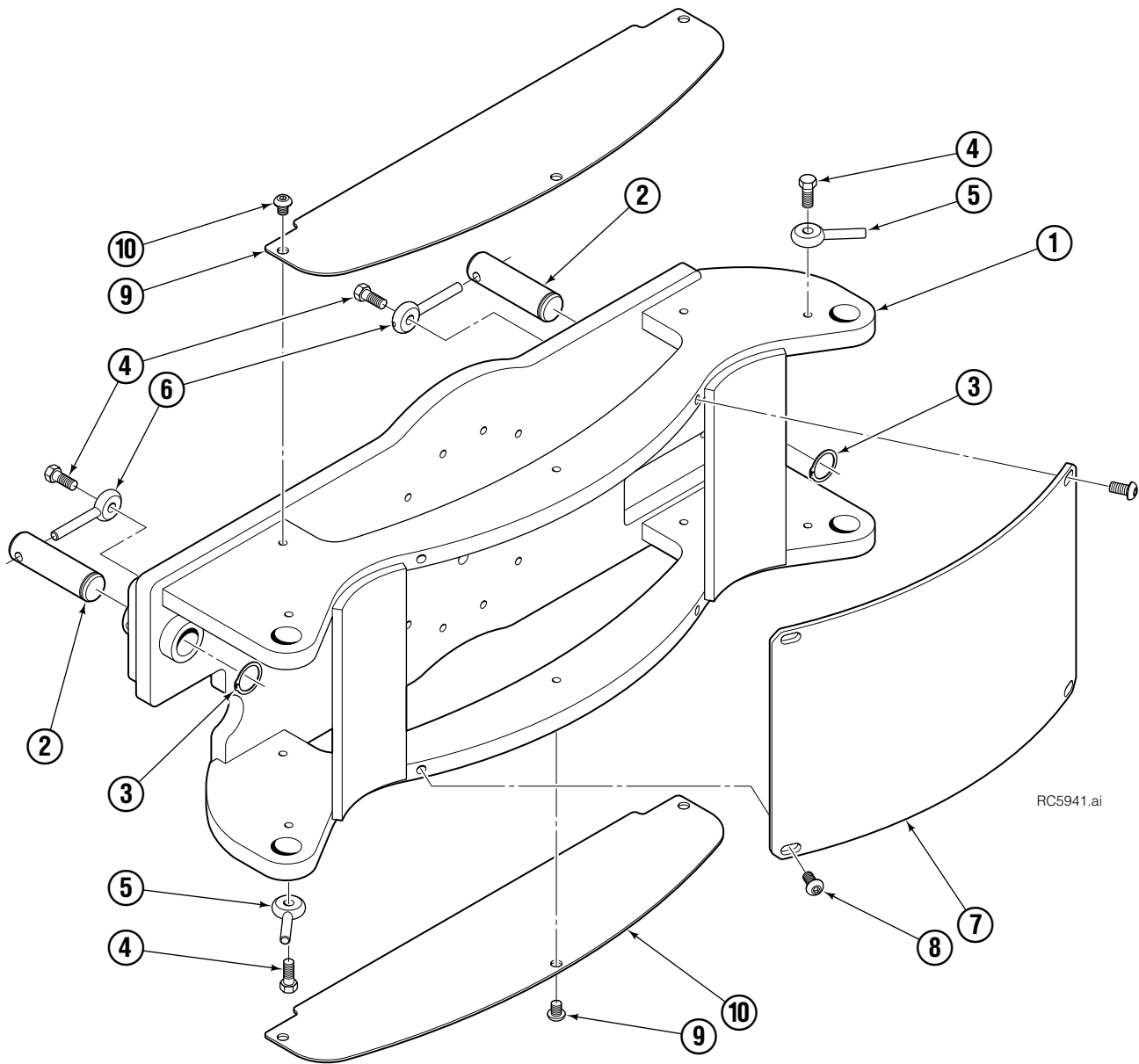
Drive Group



REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6863195	Drive Group	14	2	778100	Fitting, M16
1	1	6852590	Housing	15	1	6036948	Bearing
2	1	6852617	Cover	16	1	6860968	O-Ring
3	1	6855682	Motor Flange	17	1	6855141	Pinion Seal
4	2	6098716	★ Flange Gasket	18	1	6038312	Bearing
5	11	682662	Capscrew, M6 x 16	19	1	6098714	Cover
6	1	6069835	Relief Fitting	20	2	663694	Plug, 3
7	1	6845226	Gasket	21	1	6041094	Motor
8	2	678985	Bearing	22	1	6097882	Retaining Ring
9	1	6852620	Worm	23	1	6803094	★ Shim – .12 mm (blue)
10	1	6863194	Pinion	24	1	6803095	★ Shim – .25 mm (brown)
11	1	6852619	Worm Gear	25	1	6803096	★ Shim – .38 mm (pink)
12	1	6038311	Key	26	1	6803097	★ Shim – .50 mm (yellow)
13	4	6059569	Capscrew, M6 x 12			6803138	Service Kit

★ Included in 6803138 Service Kit.

Frame Group

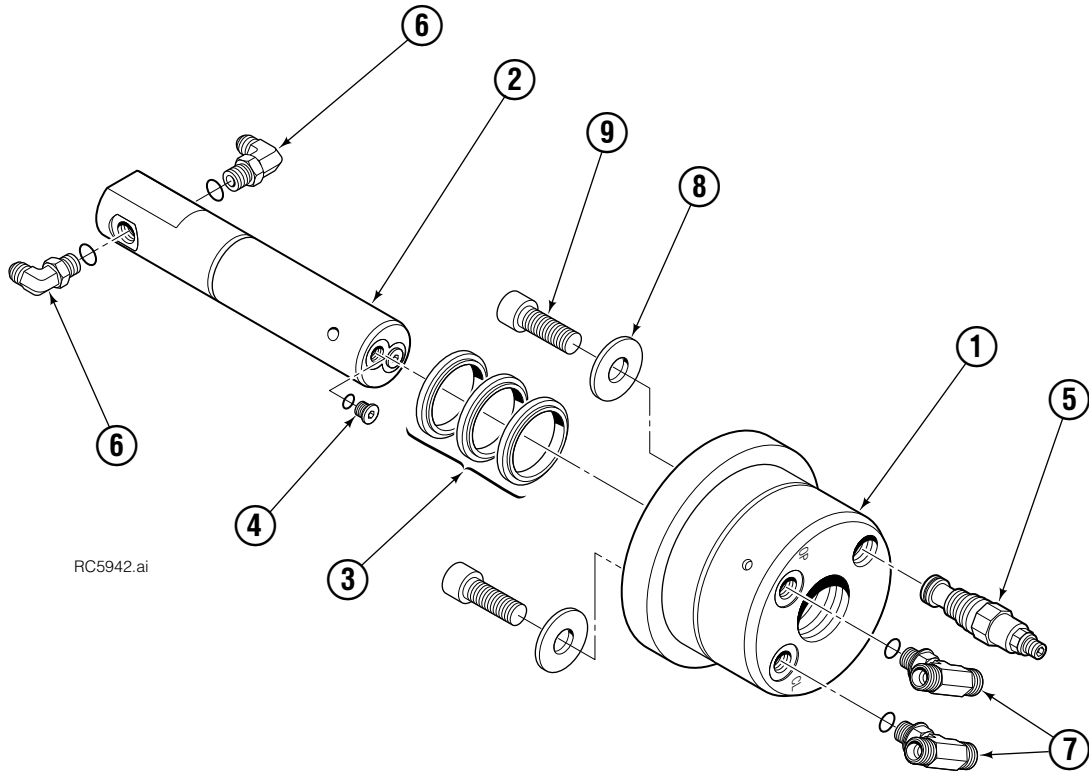


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3H			
REF	QTY	PART NO.	DESCRIPTION
		6893614	Frame Group
	2	6893313	Guard Plate Group ★
1	1	6881310	Frame
2	2	6881598	Pivot Pin
3	2	6885760	Retaining Ring
4	4	684649	Capscrew, M10 x 25
5	2	6886629	Banjo Bolt
6	2	6888107	Banjo Bolt
7	1	6892926	Bumper
8	4	6102443	Capscrew, M10 x 20
9	1	6893312	Guard Plate
10	3	218935	Capscrew, M10 x 12

★ Includes items 9 & 10.

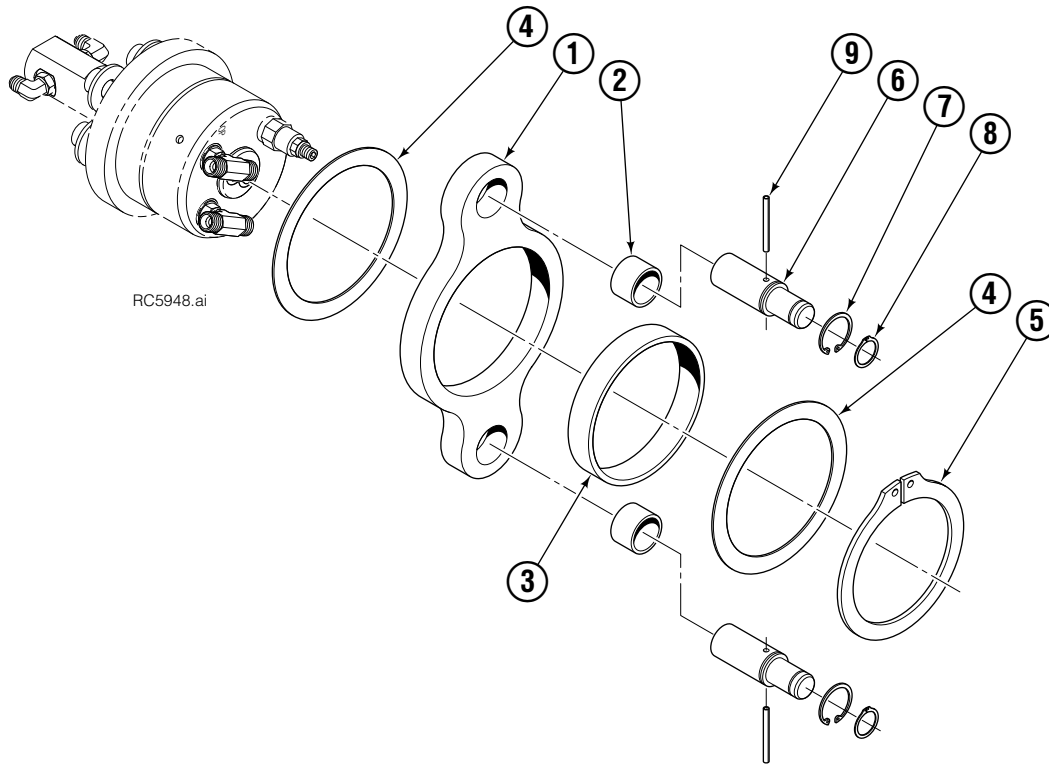
Revolving Connection



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3H			
REF	QTY	PART NO.	DESCRIPTION
		6892266	Revolving Connection
1	1	6892265	Hub
2	1	6892264	Shaft
3	3	214649	Shaft Seal
4	2	667087	Fitting, 2
5	1	220868	Relief Cartridge
6	2	617917	Fitting, 4-4
7	2	6893683	Fitting, 8L-8L-SAE 4
8	5	6205	Washer
9	5	787376	Capscrew, M12 x 35

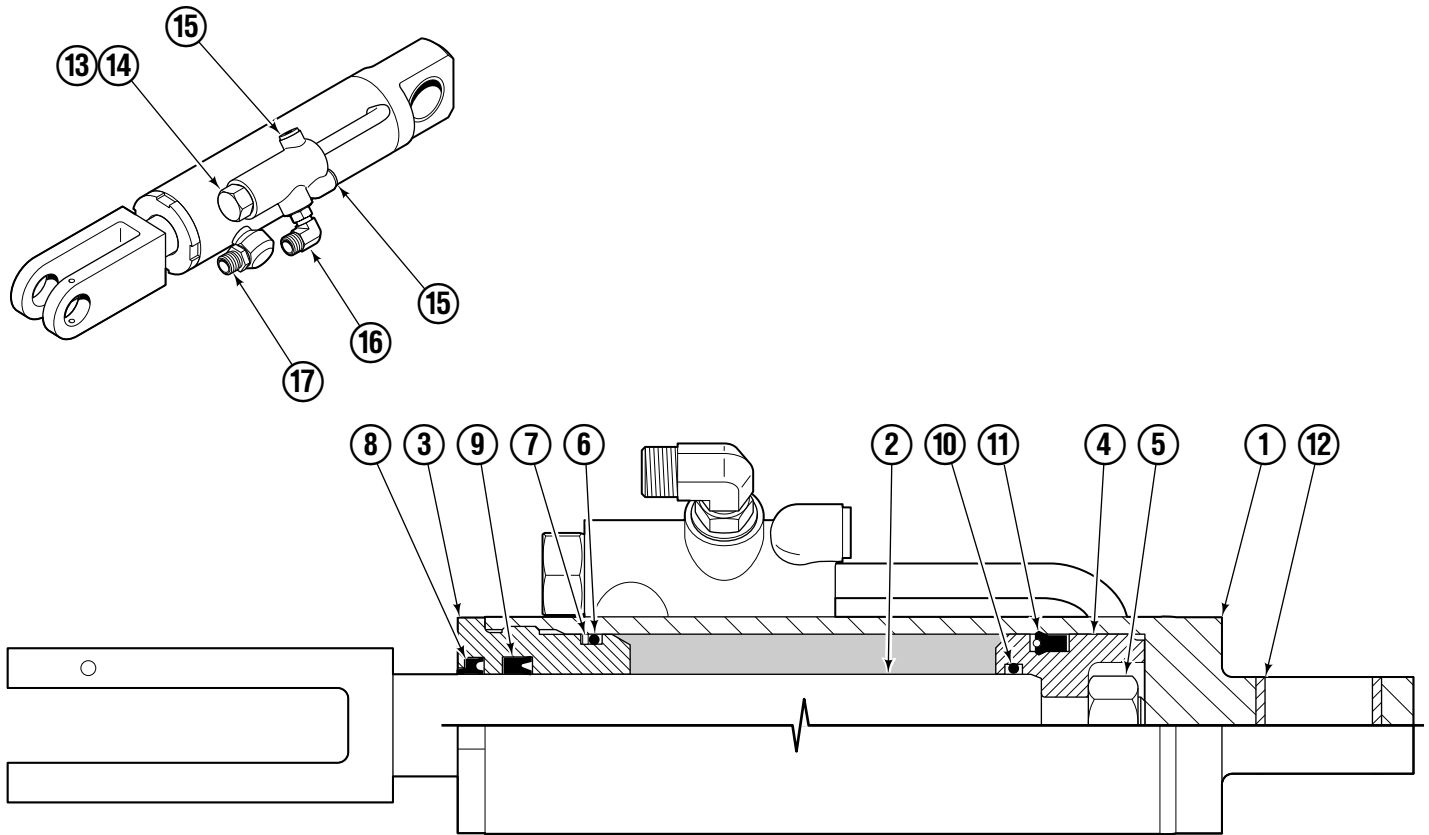
Crank Group



3H			
REF	QTY	PART NO.	DESCRIPTION
		6893615	Crank Group
	1	6886996	Crank Assembly ♦
1	1	6881069	Crank
2	2	6886995	Bushing
3	1	6887054	Bushing
4	2	6886717	Thrust Washer
5	1	6884809	Retaining Ring
6	2	6881599	Shaft
7	2	1808256	Retaining Ring
8	2	1808255	Retaining Ring
9	2	768965	Roll Pin

♦ Includes items 1-3.

Cylinder Assembly

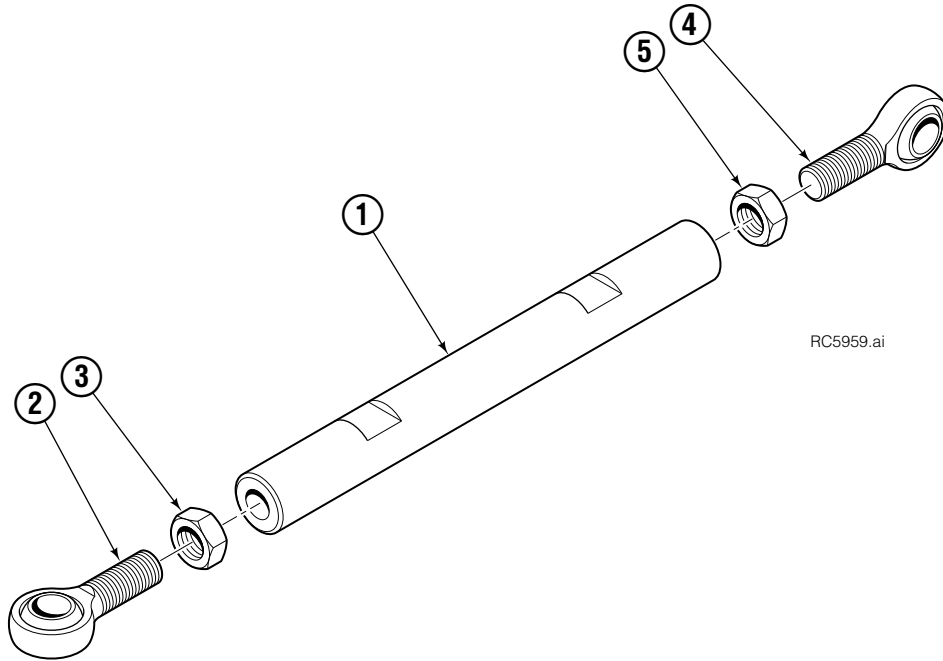


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REF	QTY	PART NO.	DESCRIPTION
		6885538	Cylinder Assembly
1	1	6878917	Shell Weldment
2	1	6886779	Rod Weldment
3	1	6815321	Retainer
4	1	558200	Piston
5	1	667623	Nut
6	1	2785	O-Ring
7	1	615128	Backup Ring
8	1	6084152	Rod Wiper
9	1	6084151	Rod Seal
10	1	2716	O-Ring
11	1	662452	Seal
12	1	6800757	Bushing
13	1	6038929	PO Check Cartridge
14	1	667516	Seal Kit
15	2	609234	Plug, 4
16	1	6803297	Fitting, SAE 4 – 8 mm
17	1	777915	Fitting, SAE 4 – 8 mm

Reference: Rod Assembly 6887141.

Tie Rod Assembly

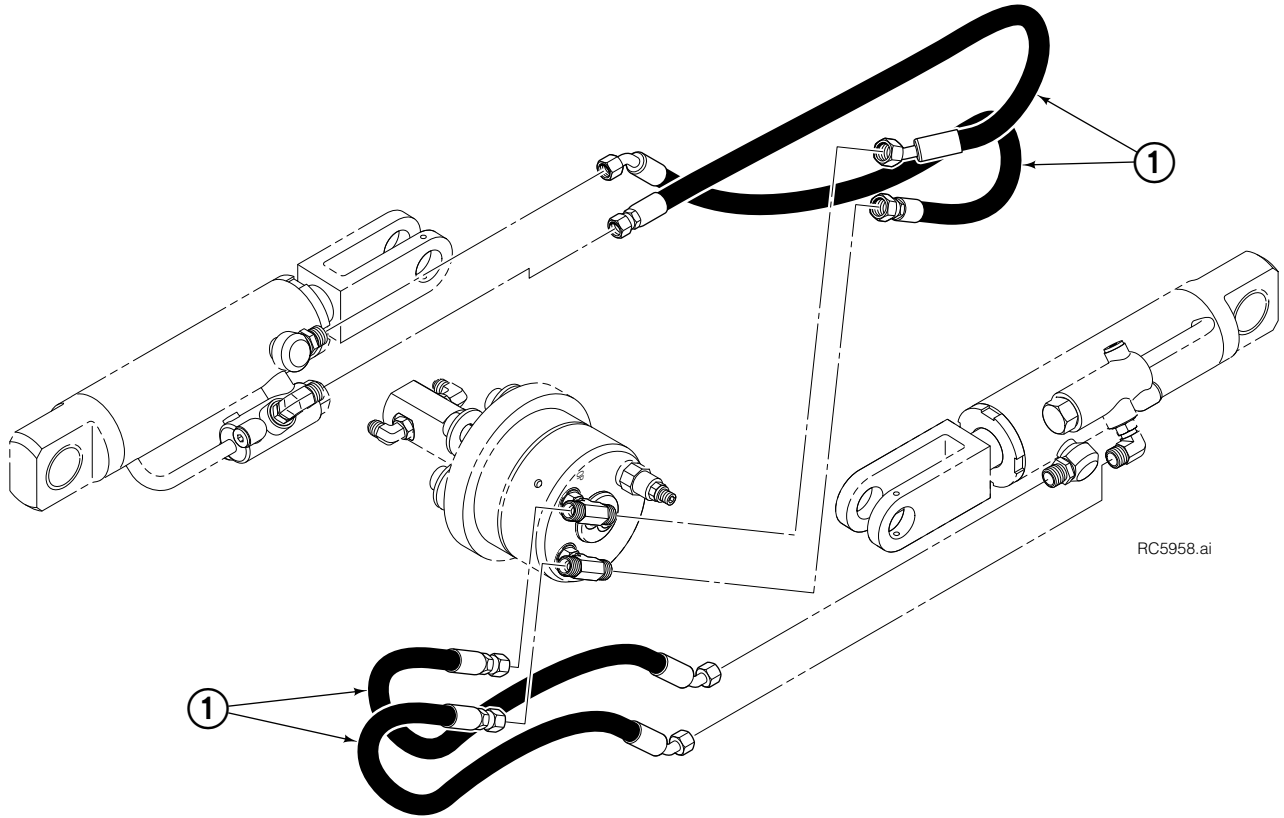


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3H			
REF	QTY	PART NO.	DESCRIPTION
		6906066	Tie Rod Assembly
1	1	6878419	Tie Rod
2	1	6884860	Rod End
3	1	5721	Jam Nut
4	1	6893281	Rod End, LH
5	1	6898313	Jam Nut, LH

Reference, S-59829.

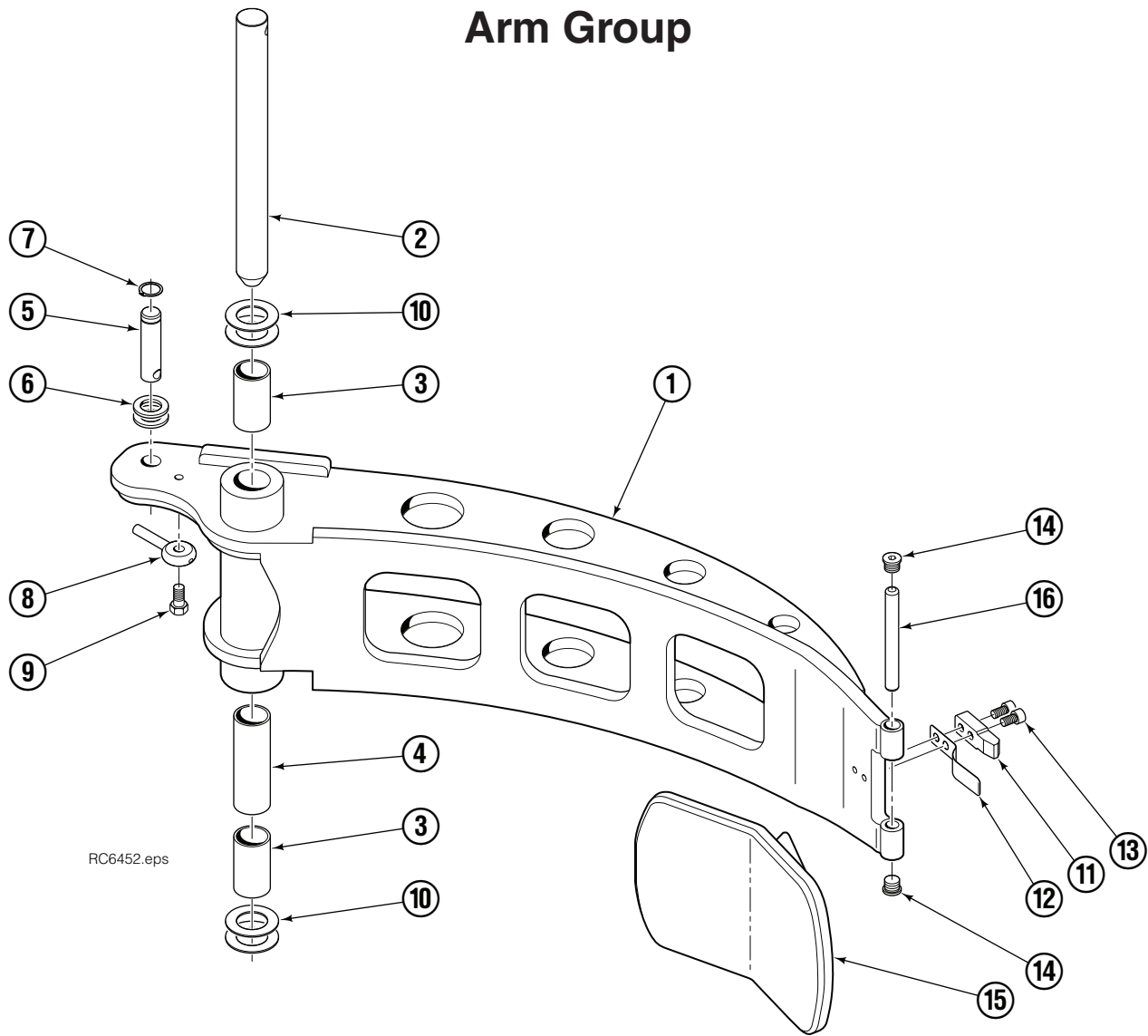
Hose Group



3H			
REF	QTY	PART NO.	DESCRIPTION
		6893689	Hose Group
1	4	6893688	Hose, 500 mm

Reference: SK-51494.

Arm Group



3H			
REF	QTY	PART NO.	DESCRIPTION
		6893619	Arm Group ◆
		6911771	Contact Pad Group ■
1	1	6887380	Arm Weldment
2	1	6878885	Pin
3	2	6084160	Bushing
4	1	6803833	Spacer
5	1	6878916	Pin
6	2	670692	Washer
7	1	1808255	Retaining Ring
8	1	6886629	Banjo Bolt
9	1	684594	Capscrew, M10 x 20
10	4	674837	Shim
11	1	6893306	Stop Block
12	1	6893309	Leaf Spring
13	2	6405516	Capscrew, M8 x 14
14	2	604510	Plug, 6
15	1	6910181	Contact Pad, Bonded RXH
16	1	6893308	Pin

◆ Includes items 1-14.

■ Includes items 15-16.

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AMERICAS

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