



Parts Manual

Model 20G Bale Clamp

Catalog Number 20G-BCB-A112L R4

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

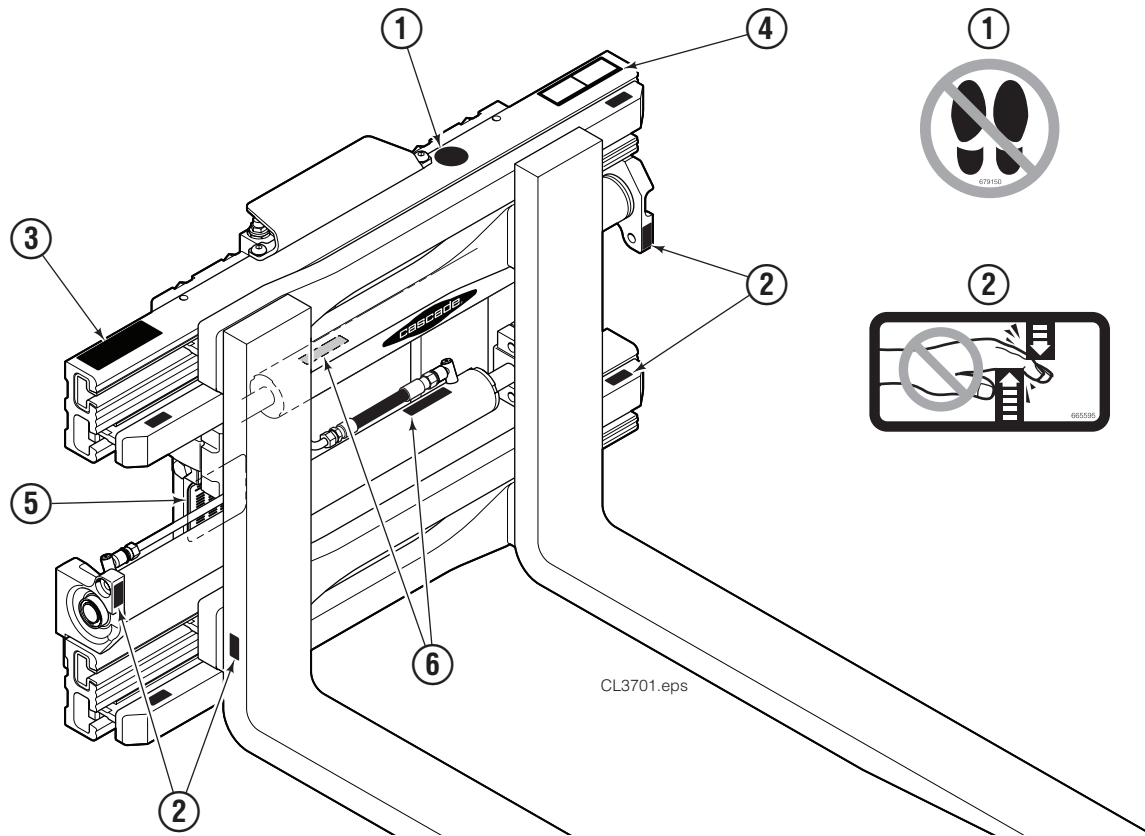
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OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

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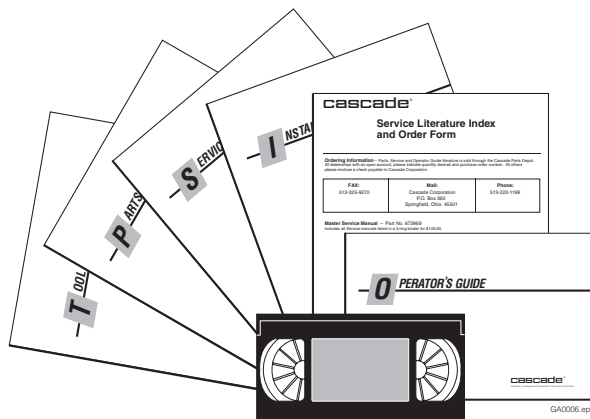
Safety Decals



G Clamp

REF	QTY	PART NO.	DESCRIPTION
1	1	679150	No Step Decal
2	8	665595	No Hand Hold Decal
3	1	6229149	Nameplate
4	1	6229145	Nameplate – Single Capacity
	1	6229013	Nameplate – Dual Capacity
5	1	655268	Patent Plate
6	2	6036376	Low Pressure Decal
	2	6036386	High Pressure Decal

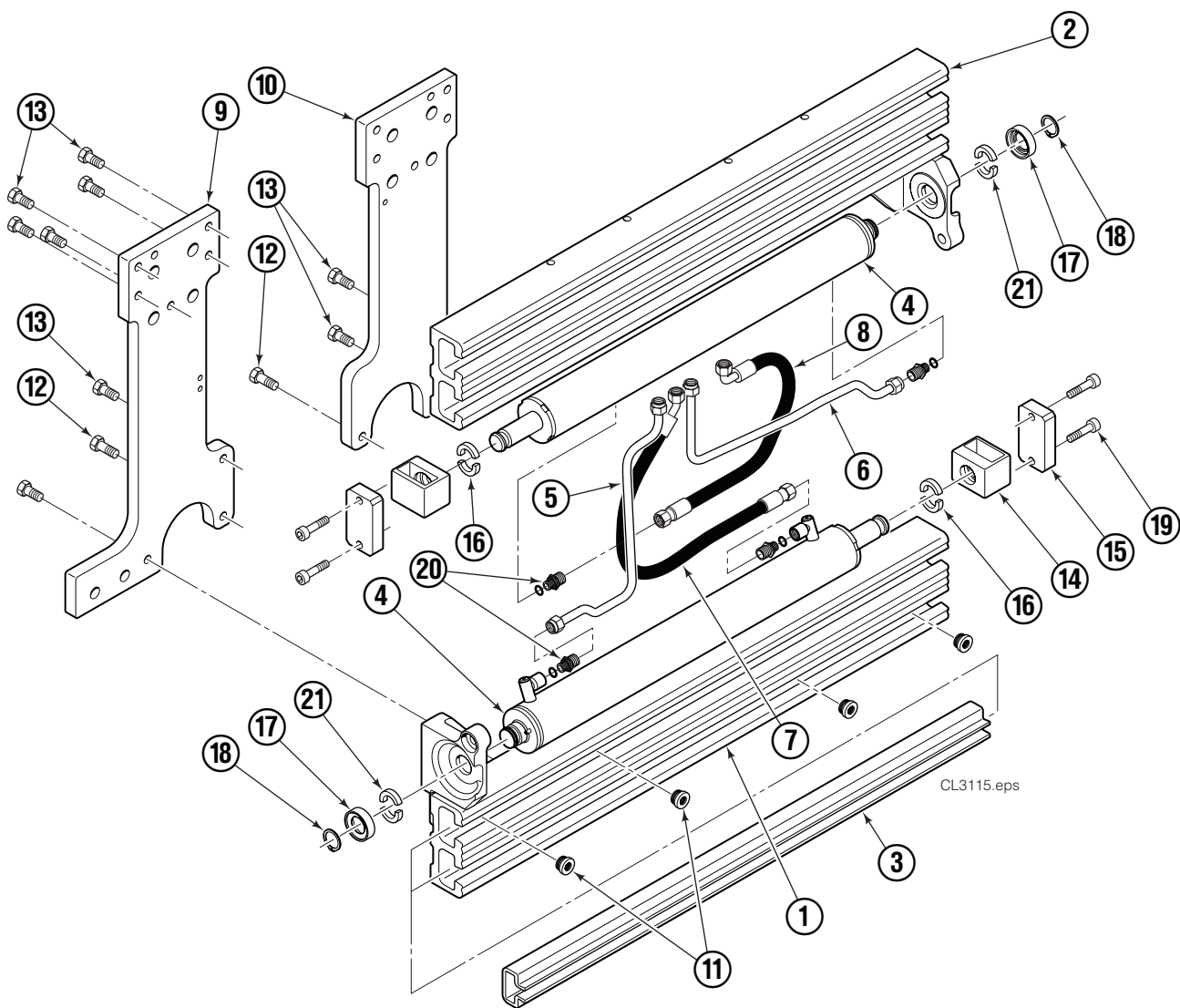
Publications



G Clamp

6033701	Installation Instructions
6033702	Operator Guide
6033703	Service Manual
677555	Driver Training Video – VHS
678363	Troubleshooting Video – VHS
680664	Servicing Cascade Cylinders – VHS
679929	Tool Catalog
673964	Literature Index Order Form

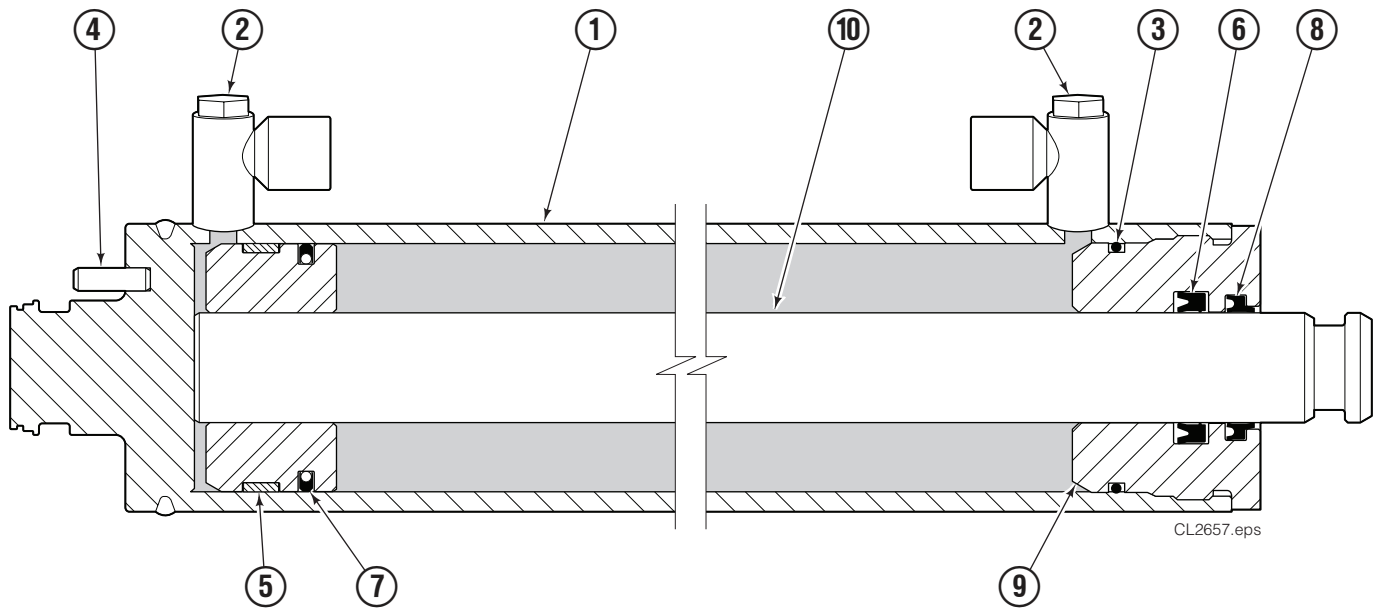
Base Unit



20G							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6055427	Base Unit Group	11	8	6034483	Bearing Retainer Plug
1	1	6046883	Lower Frame	12	2	211689	Capscrew, M12 x 30
2	1	6046882	Upper Frame	13	14	3007512	Capscrew, M12 x 25
3	4	6046884	Bearing	14	2	6053214	Rod End
4	2	6046889	Cylinder ♦	15	2	6053216	Bar
5	1	6046890	Tube (S-21924)	16	4	6031224	Half Ring
6	1	6046891	Tube (S-21880)	17	2	6032650	Keeper
7	1	6050609	Hose, 600 mm (S-22513)	18	2	6032659	Retaining Ring
8	1	6054045	Hose, 505 mm (S-22512)	19	4	767611	Capscrew, M10 x 40
9	1	6035483	Mounting Plate – RH	20	4	778100	Fitting, M16
10	1	6035482	Mounting Plate – LH	21	4	6032658	Half Ring

♦ See Cylinder page for parts breakdown.
Reference: SK-8678.

Cylinder

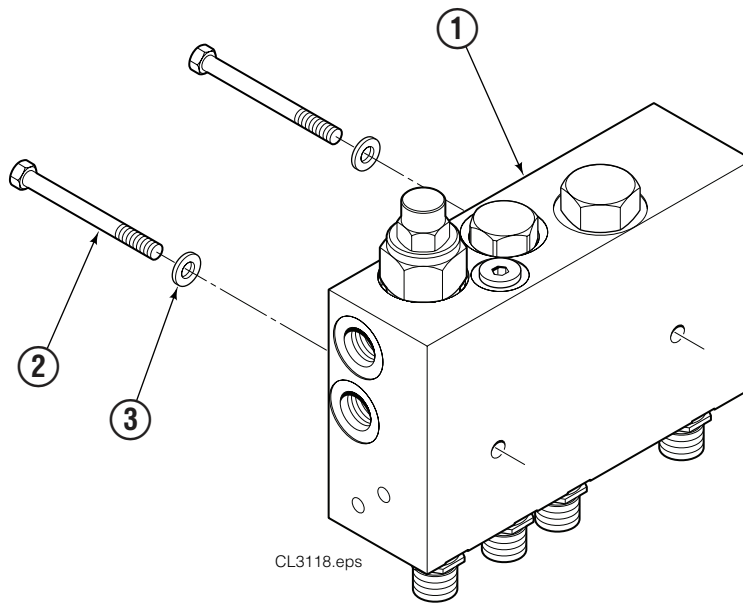


20G			
REF	QTY	PART NO.	DESCRIPTION
		6046889	Cylinder
1	1	6046886	Shell
2	2	17171	Plug, 3
3	1	616650	O-Ring ♦
4	1	769011	Roll Pin
5	1	6033108	Piston Guide Ring ♦
6	1	6032067	Rod Seal ♦
7	1	6033109	Piston Seal ♦
8	1	6032069	Rod Wiper ♦
9	1	6033097	Retainer
10	1	6046888	Piston/Rod Assembly
		6033122	Service Kit

♦ Included in Service Kit 6033122.

Reference: S-21747.

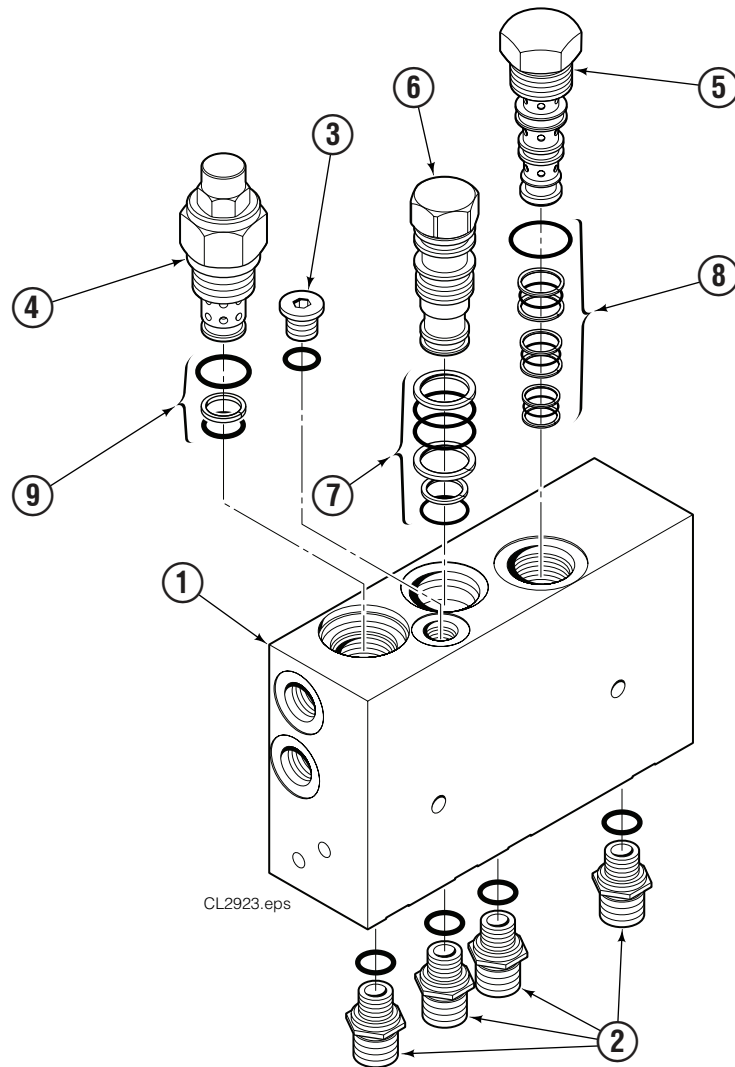
Valve Group



20G			
REF	QTY	PART NO.	DESCRIPTION
		6049773	Valve Group
1	1	6029688	Valve Assembly ♦
2	2	768518	Capscrew, M6 x 65
3	2	202346	Washer, M6

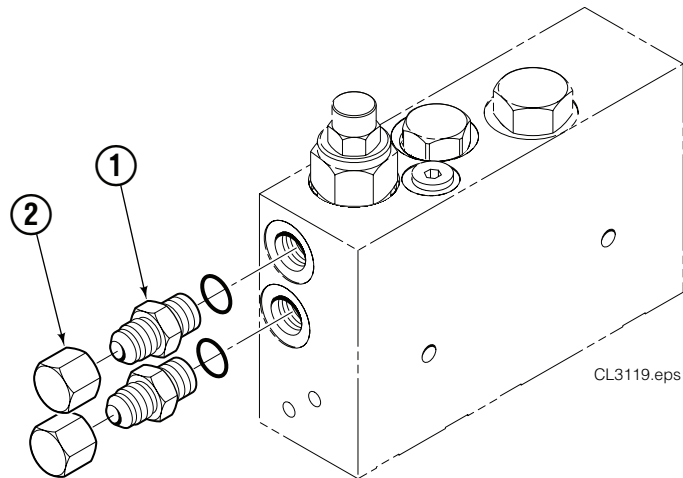
♦ See Valve page for parts breakdown.

Valve Assembly



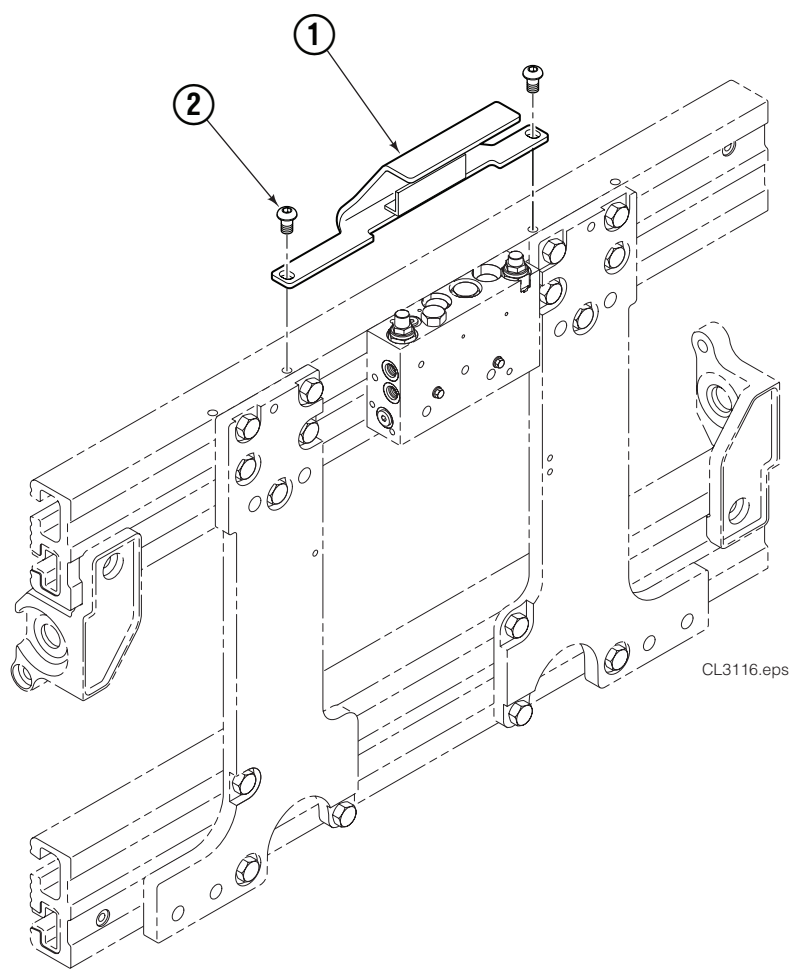
20G			
REF	QTY	PART NO.	DESCRIPTION
		6029688	Valve Assembly
1	1	6029689	Valve Body
2	4	778100	Fitting, M16
3	1	609234	Plug, 4
4	1	6035871	Relief Cartridge
5	1	6034595	Flow Divider/Combiner
6	1	6038929	Check Valve
7	1	667516	Seal Kit
8	1	679992	Seal Kit
9	1	682170	Seal Kit

Fitting Group



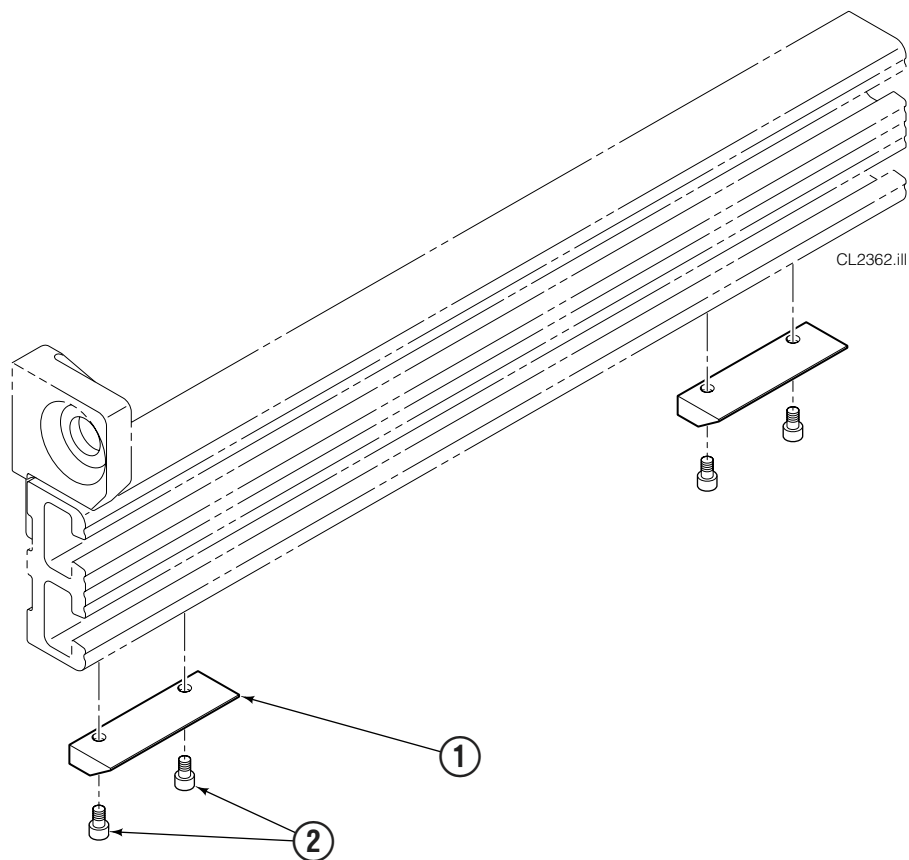
REF	QTY	PART NO.	DESCRIPTION
		6033791	Fitting Group
1	2	604511	Fitting, 6-6
2	2	2645	Cap, 6

Valve Guard



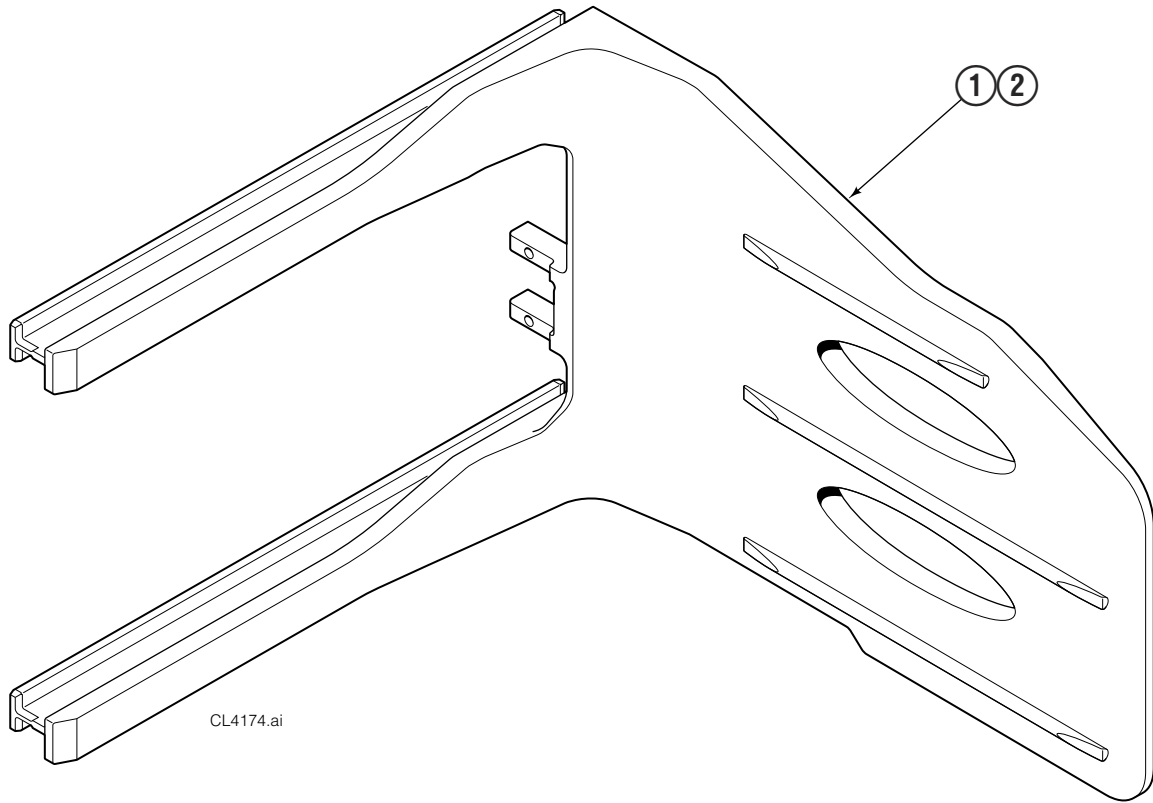
20G			
REF	QTY	PART NO.	DESCRIPTION
		6034551	Valve Guard Group
1	1	6046699	Valve Guard
2	2	6039282	Capscrew, M12 x 16

Wear Tile Group



REF	QTY	PART NO.	DESCRIPTION
		6031613	Wear Tile Group
1	2	6031563	Wear Plate
2	4	6031581	Capscrew, M10 x 16

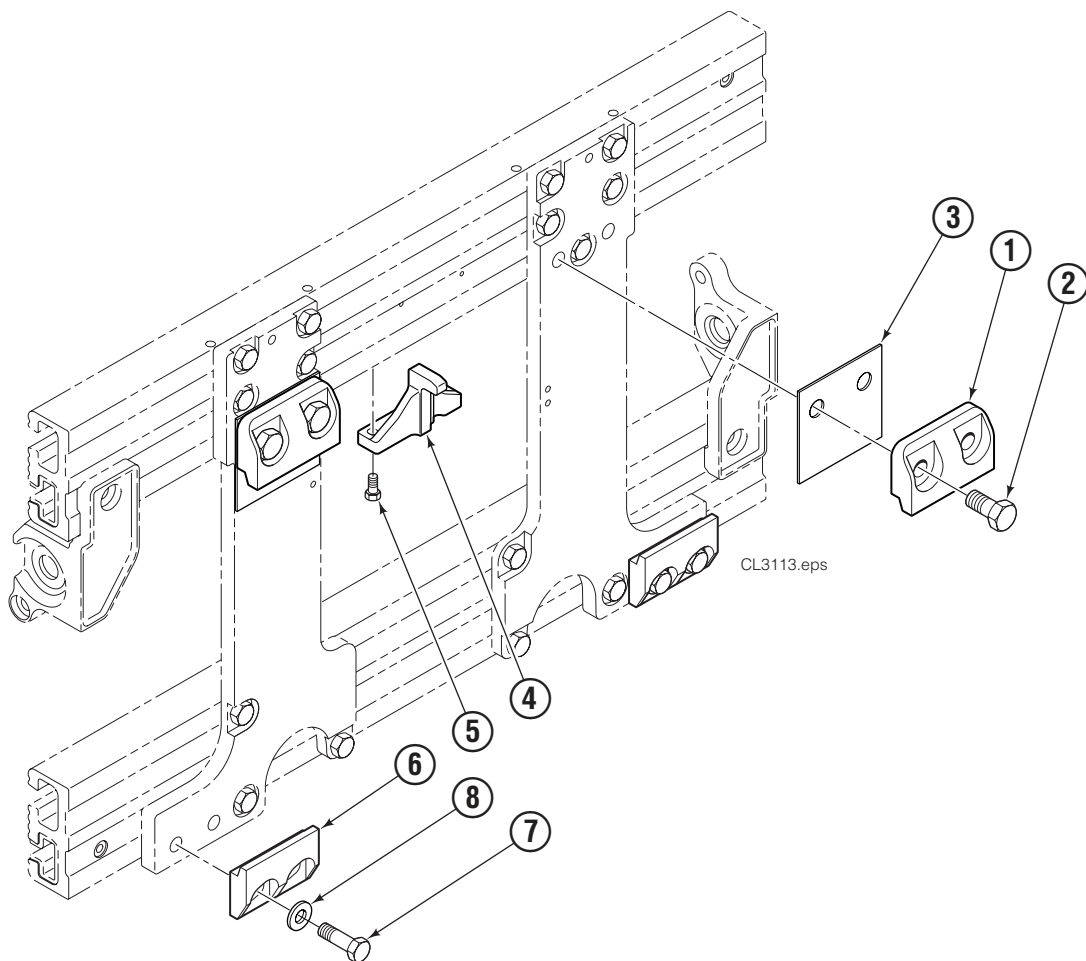
Bale Arms



20G			
REF	QTY	PART NO.	DESCRIPTION
1	1	6046900	Bale Arm – LH
2	1	6046903	Bale Arm – RH

Reference S-22329, S-22330.

Mounting Group



Class II			
REF	QTY	PART NO.	DESCRIPTION
		6077067	Upper Hook Group ◆
		6077008	Lower Hook Group ●
1	2	6076991	Upper Hook – LH
2	4	6031415	Capscrew, M20 x 40
3	2	6028563	Spacer
4	1	6077066	Centering Key
5	4	215480	Capscrew, M10 x 25
6	2	6077007	Lower Hook
7	4	685534	Capscrew, M16 x 50
8	4	667225	Washer

◆ Includes items 1-5.

● Includes items 6-8.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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