



Parts Manual

Model Paper Roll Clamp

Catalog Number 10H-RCP-A01X-001

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

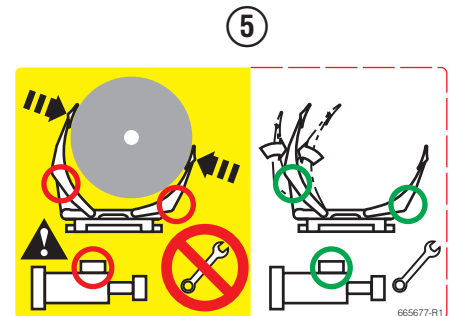
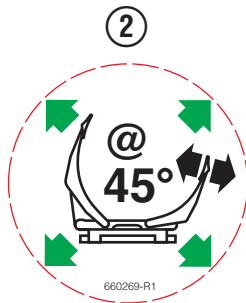
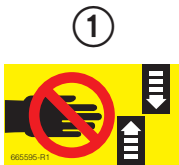
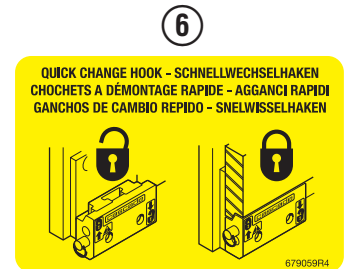
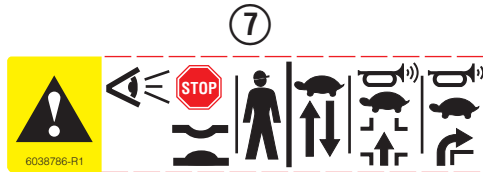
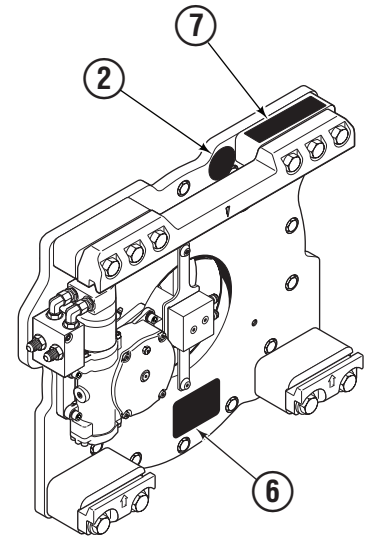
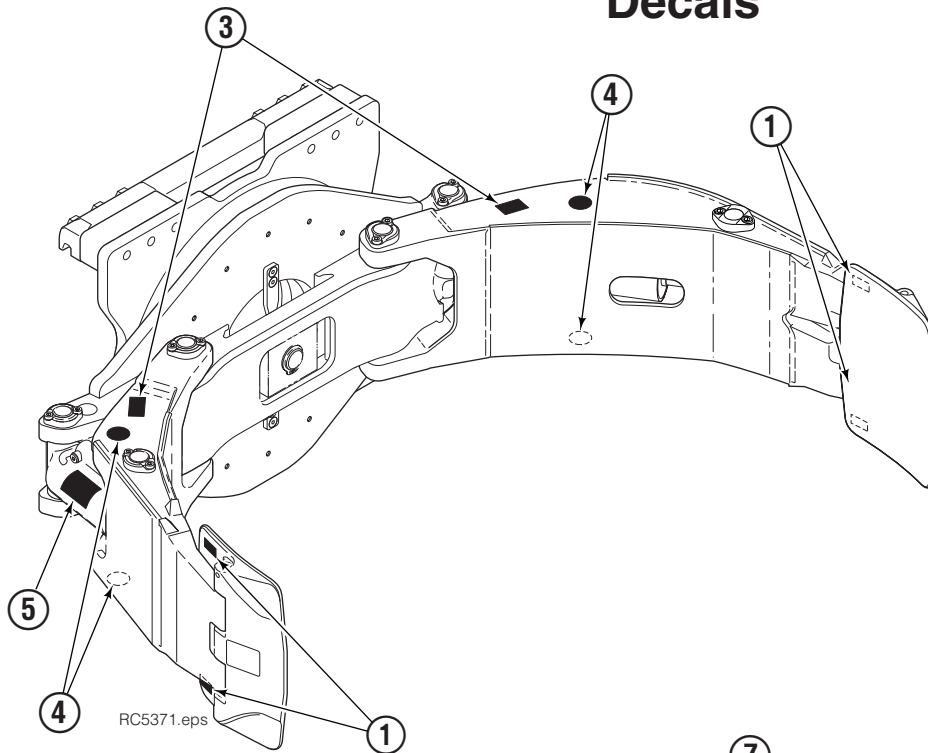
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OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

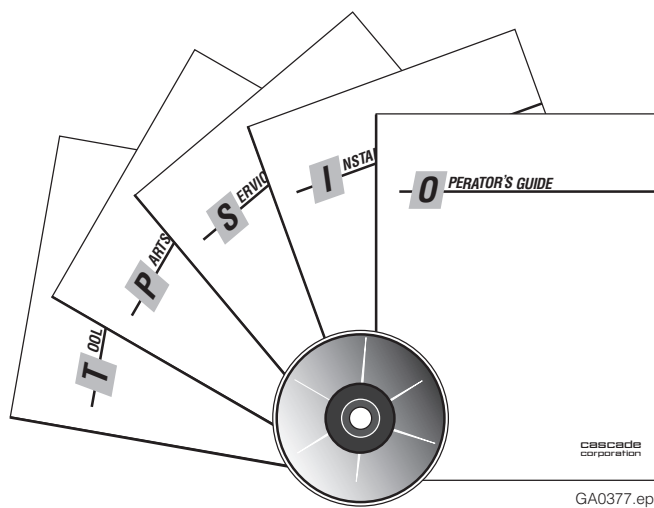
Internet: www.cascorp.com

Decals



10H Roll Clamp			
REF	QTY	PART NO.	DESCRIPTION
1	6	665595	No Hand Hold Decal
2	3	660269	Short Arm Rotation Position Decal
3	4	656038	Caution Decal
4	4	679150	No Step Decal
5	4	665677	Trapped Pressure Decal
6	1	679059	Quick-Change Hook Decal
7	1	6038786	Visibility Warning Decal

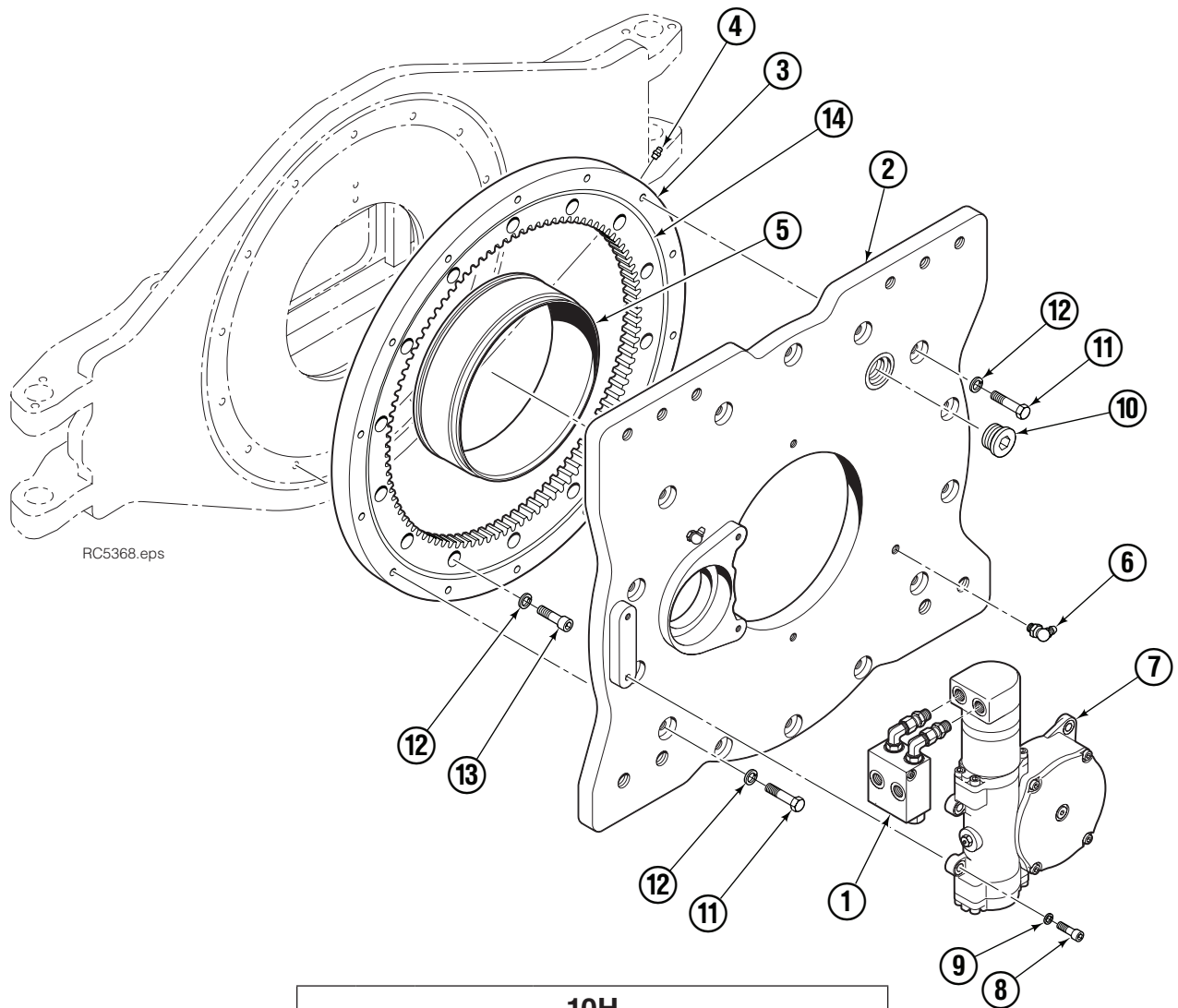
Publications



GA0377.eps

10H Roll Clamp	
PART NO.	DESCRIPTION
6862661	Service Manual
210135	Operators Guide
6077316	Installation Instructions
679929	Tool Catalog

Rotator Group



10H				
REF	QTY	PART NO.	DESCRIPTION	
		6856056-r1	Rotator/Baseplate Group	
1	1	6865869	Valve Assembly ■	
2	1	6847896	Baseplate	
3	1	6842353	Bearing Assembly ●	
4	1	7401	Grease Fitting	
5	1	6842647	Outer Bearing Seal	
6	2	7406	Grease Fitting	
7	1	6856055	Drive Group ◆	
8	4	6064636	Capscrew, M8 x 25	
9	4	680253	Lockwasher, M8	
10	1	602579	Plug	
11	14	200788	Capscrew, M10 x 35	
12	28	683826	Lockwasher, M10	
13	14	6138521	Capscrew, M10 x 40	
14	1	6842359	Bearing Seal	
	1	6842358	Bearing Seal	

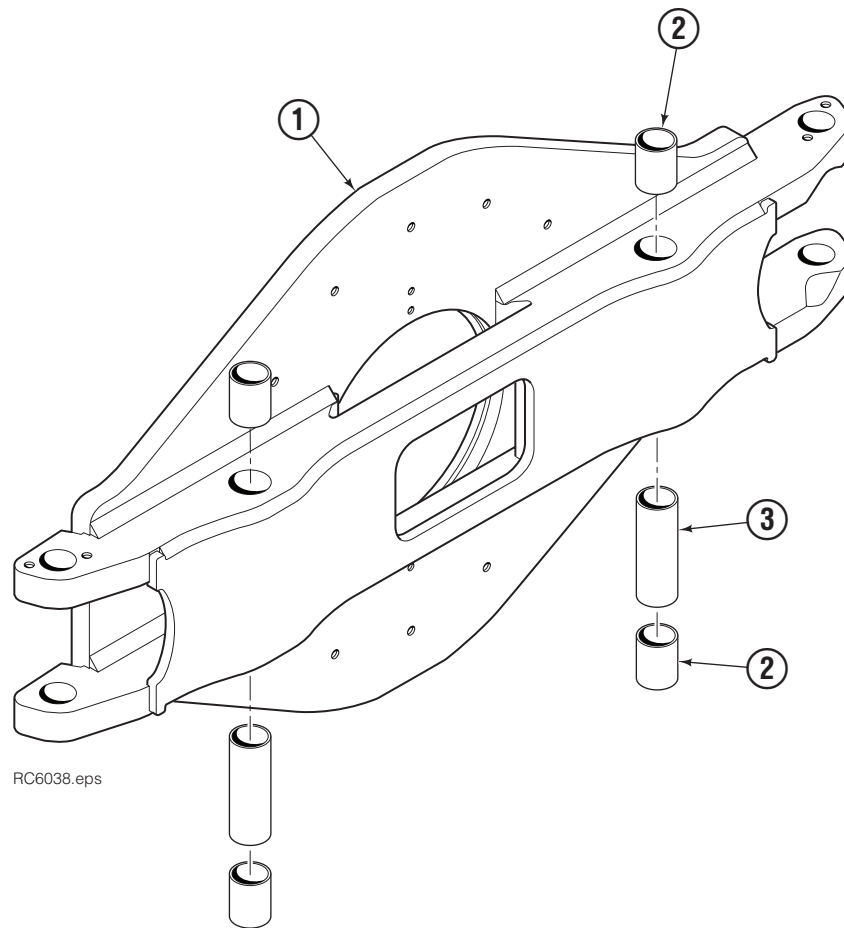
■ See Valve Assembly page for parts breakdown.

● Includes items 4 and 14.

◆ See Drive Group page for parts breakdown.

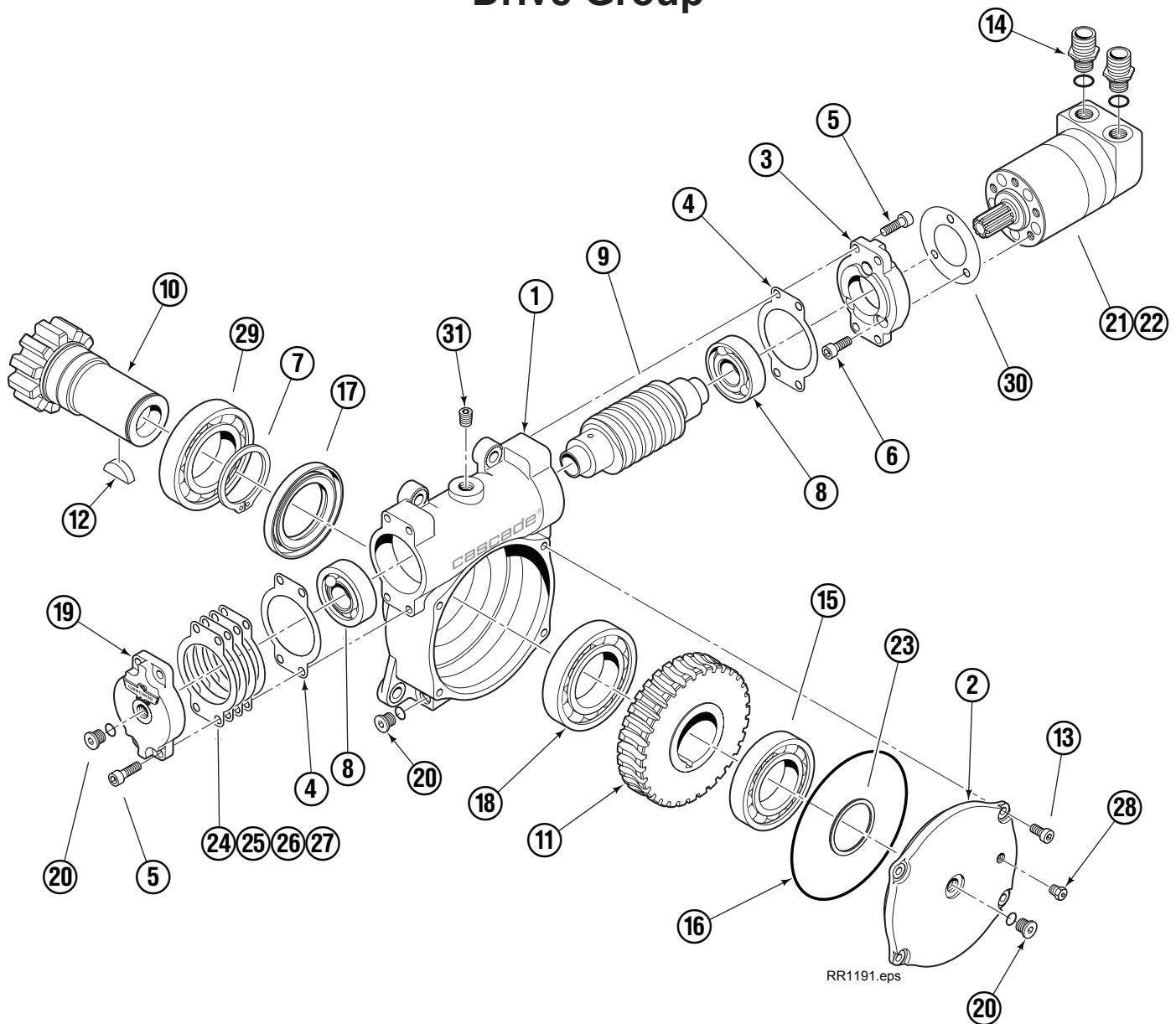
Reference: Fastener Kit 6852311.

Frame Group



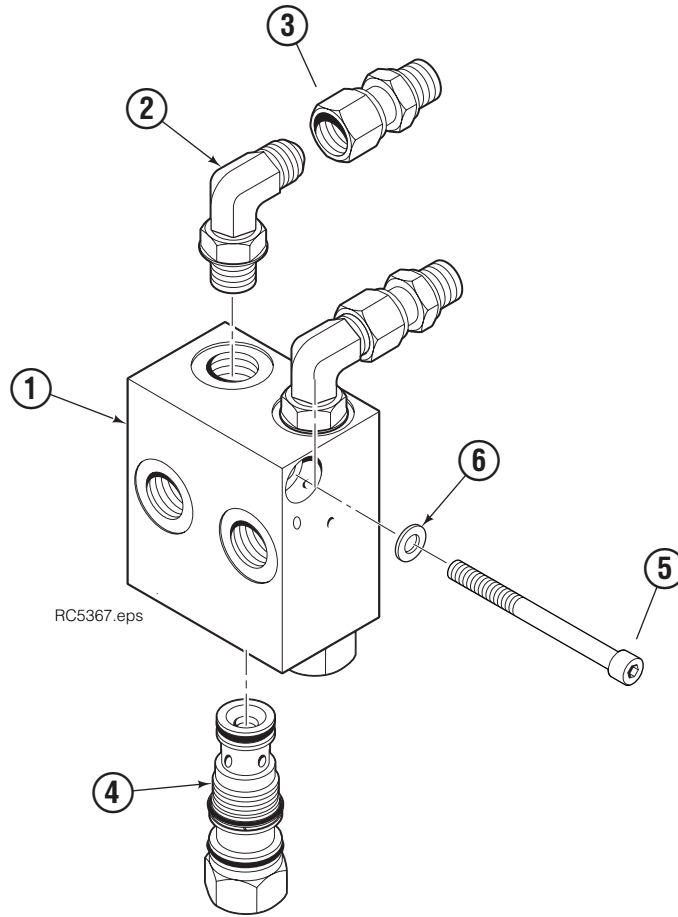
10H			
REF	QTY	PART NO.	DESCRIPTION
		6880293	Frame Group
1	1	6880294	Frame
2	4	6800757	Bushing
3	2	6803833	Spacer

Drive Group



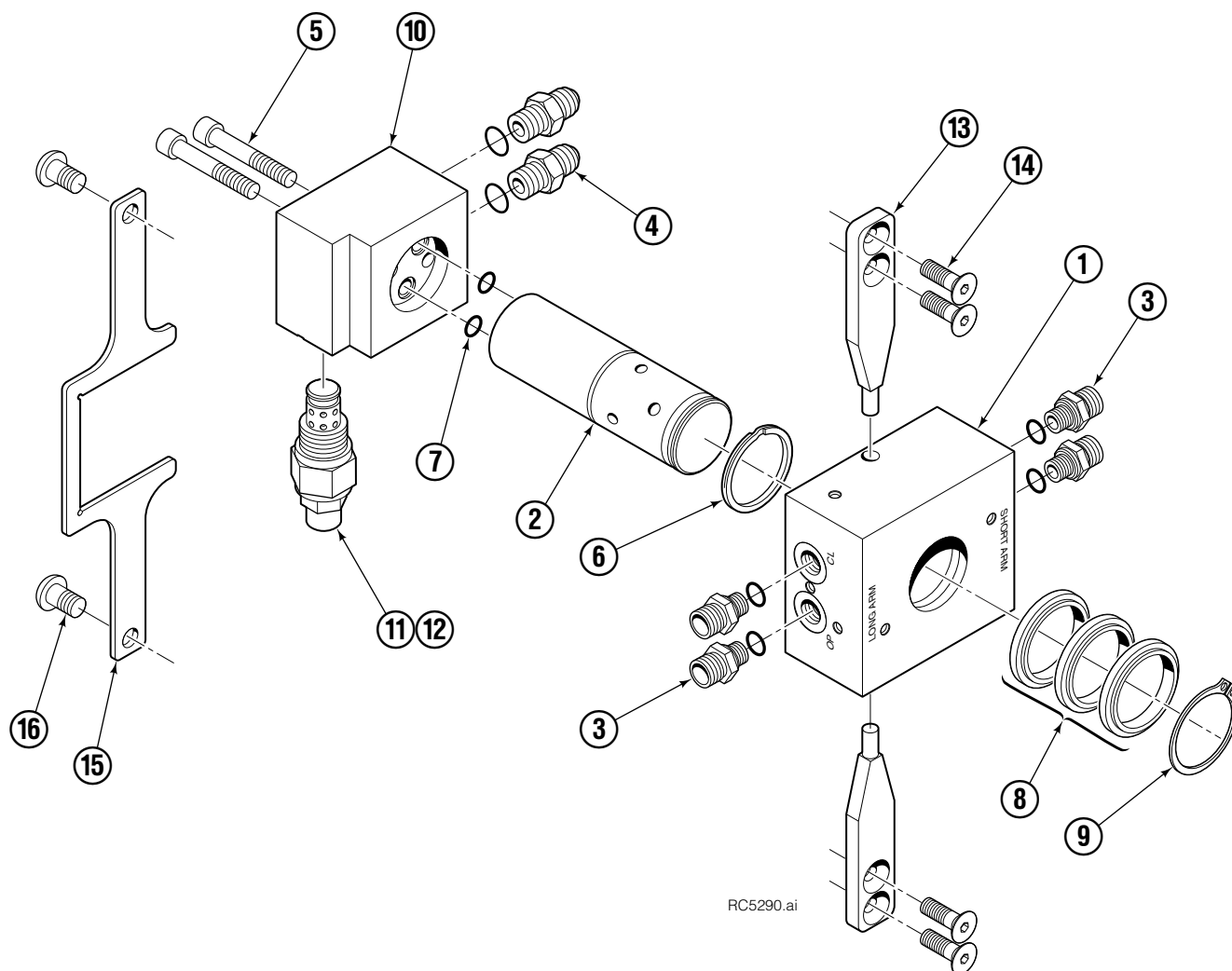
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6856055-R1	Drive Group	16	1	643369	O-Ring
1	1	6098727	Housing	17	1	6098720	Pinion Seal
2	1	6856720	Cover	18	1	6052850	Bearing
3	1	6098725	Motor Flange	19	1	6098714	Cover
4	2	6098716	Flange Gasket	20	3	663694	Fitting
5	8	761170	Capscrew	21	1	6855298	Motor, J-Series-0.79 in. ³
6	3	682662	Capscrew	22	1	6823164	Seal Service Kit
7	1	6825410	Retaining Ring	23	1	6097882	Retaining Ring
8	2	678985	Bearing	24	1	6803094	Shim – .127 mm (blue)
9	1	6098731	Worm	25	1	6803095	Shim – .254 mm (brown)
10	1	6847552	Pinion	26	1	6803096	Shim – .381 mm (pink)
11	1	6098730	Worm Gear	27	1	6803097	Shim – .508 mm (yellow)
12	1	6038311	Key	28	1	6069835	Relief Fitting
13	4	6059569	Capscrew	29	1	6825404	Ball Bearing
14	2	778100	Fitting	30	1	6845226	Gasket
15	1	6036948	Bearing	31	1	649011	Fitting

Valve Assembly



REF	QTY	PART NO.	DESCRIPTION
		6865869-R1	Valve Assembly
1	1	6865851	Valve
2	2	601676	Fitting
3	2	213094	Fitting
4	2	6038929	Check Valve
5	1	6405509	Capscrew
6	1	202346	Washer

Revolving Connection Group

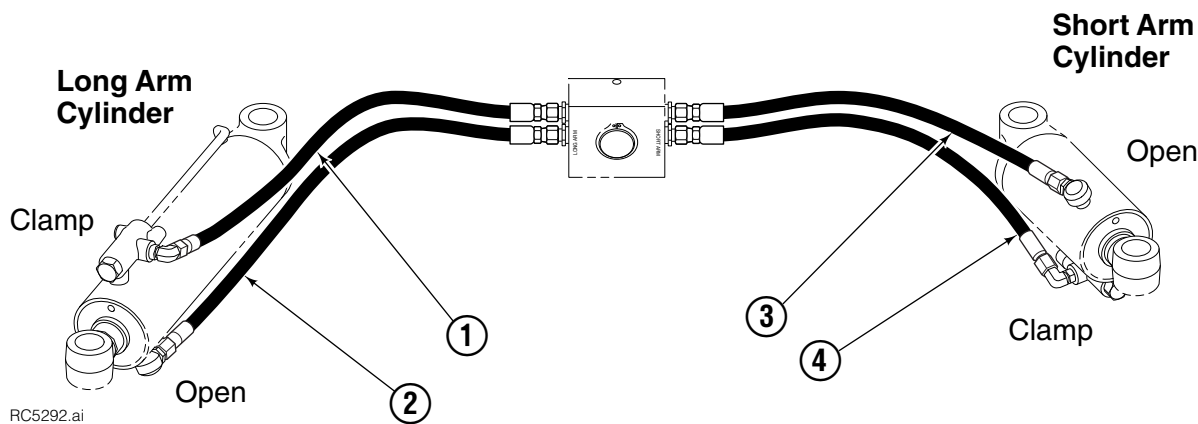


REF	QTY	PART NO.	DESCRIPTION
		6859197	Revolving Connection Group
	1	6859198	Revolving Connection Assembly ♦
1	1	6840307	Valve Body
2	1	6840306	Shaft
3	4	777913	Fitting, 4-4
4	2	604511	Fitting, 6-6
5	2	766123	Capscrew, M8 x 50
6	1	7341	★ Retaining Ring
7	2	684587	★ O-Ring
8	3	214649	★ Shaft Seal
9	1	3138	★ Retaining Ring
10	1	6854744	End Block
11	1	214405	Crossover Relief Cartridge
12	1	682170	Seal Kit
13	2	6847495	Support Casting
14	4	767440	Capscrew, M8 x 25
15	1	6845412	Plate
16	2	783608	Capscrew, M12 x 16
		6026296	Service Kit

♦ Includes items 1-12.

★ Included in Service Kit 6026296.

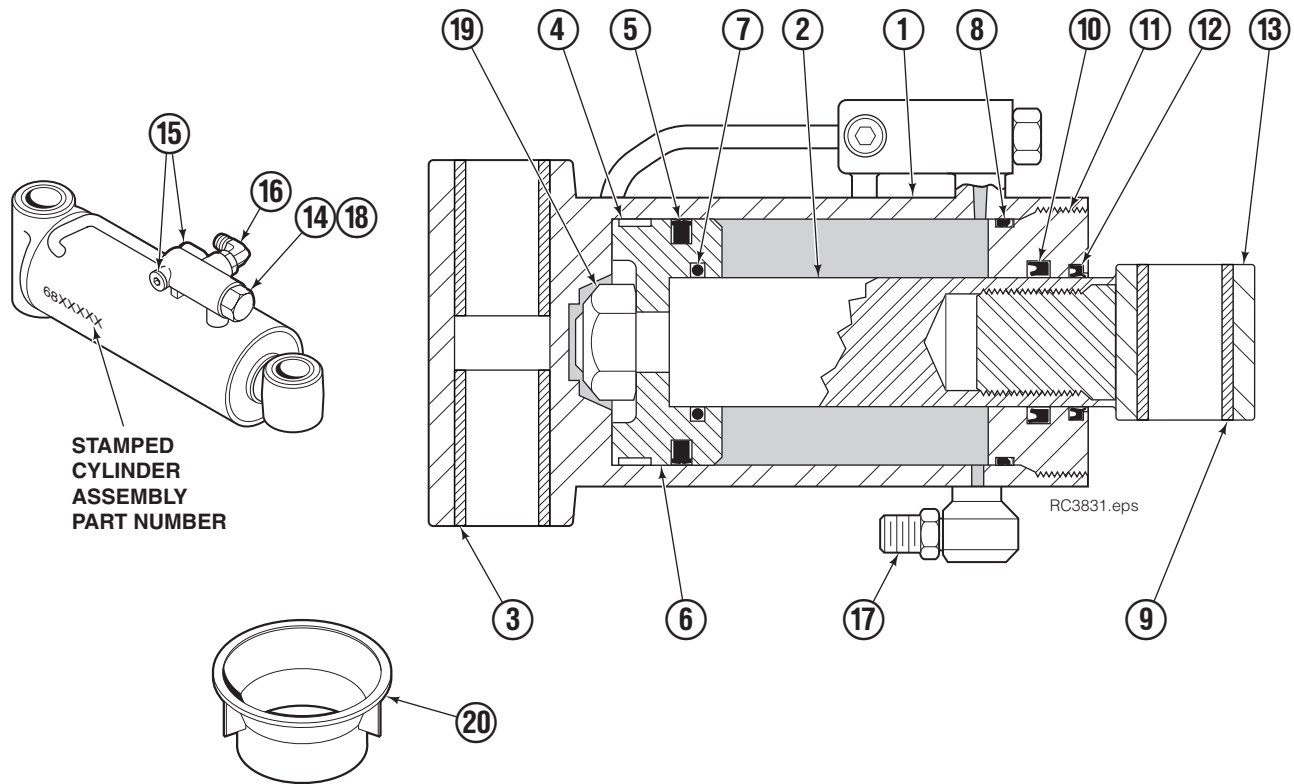
Hose Group



10H			
REF	QTY	PART NO.	DESCRIPTION
		6880523	Hose Group
1	1	6804517	Hose, 600 mm
2	1	6878397	Hose, 615 mm
3	1	6880524	Hose, 360 mm
4	1	6880525	Hose, 375 mm

Reference: SK-44742.

Short Arm Cylinder



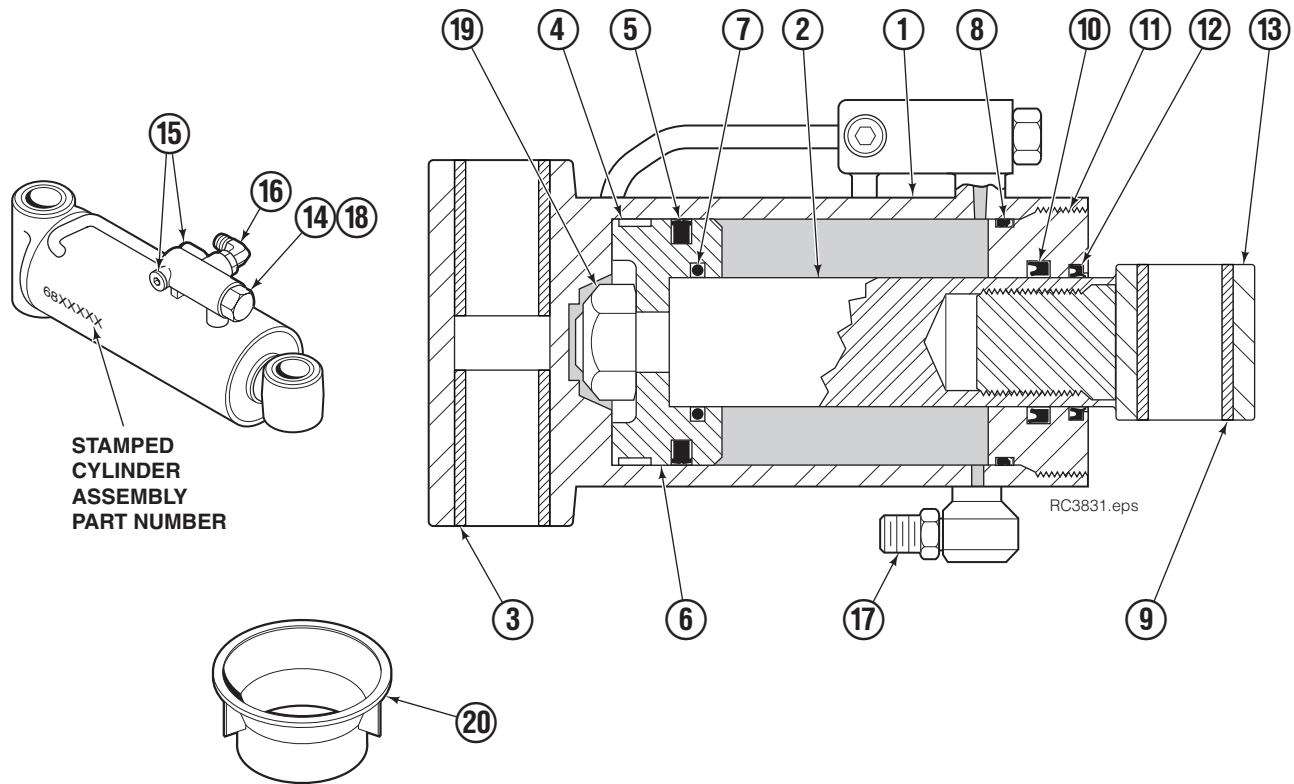
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6857299	Cylinder Assembly	11	1	6800403	Retainer
1	1	6857300	Shell	12	1	421356	◆ Wiper
2	1	6857303	Rod Assembly	13	1	6800463	Rod End ★
3	2	6802703	Bushing	14	1	6038929	Check Valve – PO
4	1	6084094	◆ Wear Ring	15	2	609234	Fitting, 4
5	1	6084070	◆ Seal	16	1	6803297	Fitting, SAE 6 – 14 mm L-Series
6	1	6800393	Piston	17	1	777915	Fitting, SAE 6 – 14 mm L-Series
7	1	6084135	◆ O-Ring	18	1	667516	Check Valve Service Kit
8	1	6808315	◆ Dual Seal	19	1	561012	Nut
9	1	6802703	Bushing ★	20	1	6064310	◆ Seal Loader
10	1	221866	◆ Seal			6804211	Service Kit

◆ Included in Service Kit 6804211.

★ Included in Rod Assembly.

Reference: S-24108, S-24193.

Long Arm Cylinder



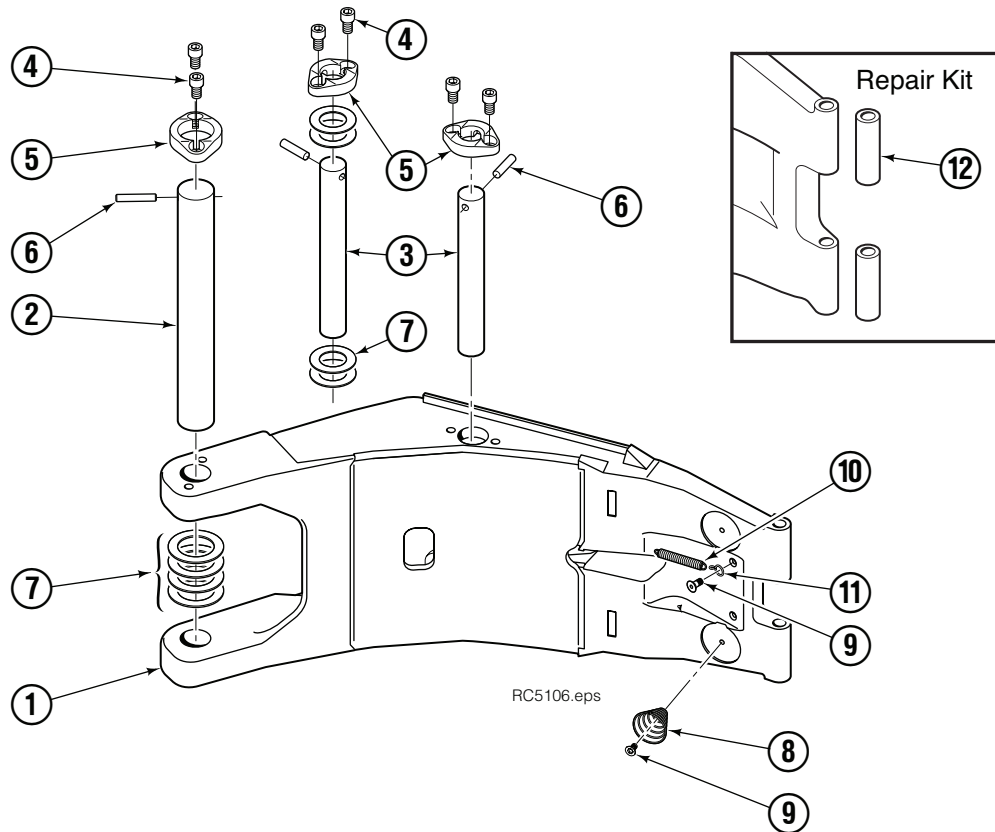
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REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6819069	Cylinder Assembly	11	1	6800403	Retainer
1	1	6819105	Shell	12	1	421356	◆ Wiper
2	1	6807052	Rod Assembly	13	1	6800463	Rod End ★
3	2	6802703	Bushing	14	1	6038929	Check Valve – PO
4	1	6084094	◆ Wear Ring	15	2	609234	Fitting, 4
5	1	6084070	◆ Seal	16	1	6803297	Fitting, SAE 6 – 14 mm L-Series
6	1	6800393	Piston	17	1	777915	Fitting, SAE 6 – 14 mm L-Series
7	1	6084135	◆ O-Ring	18	1	667516	Check Valve Service Kit
8	1	6808315	◆ Dual Seal	19	1	561012	Nut
9	1	6802703	Bushing ★	20	1	560807	◆ Seal Loader
10	1	221866	◆ Seal			6804211	Service Kit

◆ Included in Service Kit 6804211.

★ Included in Rod Assembly.

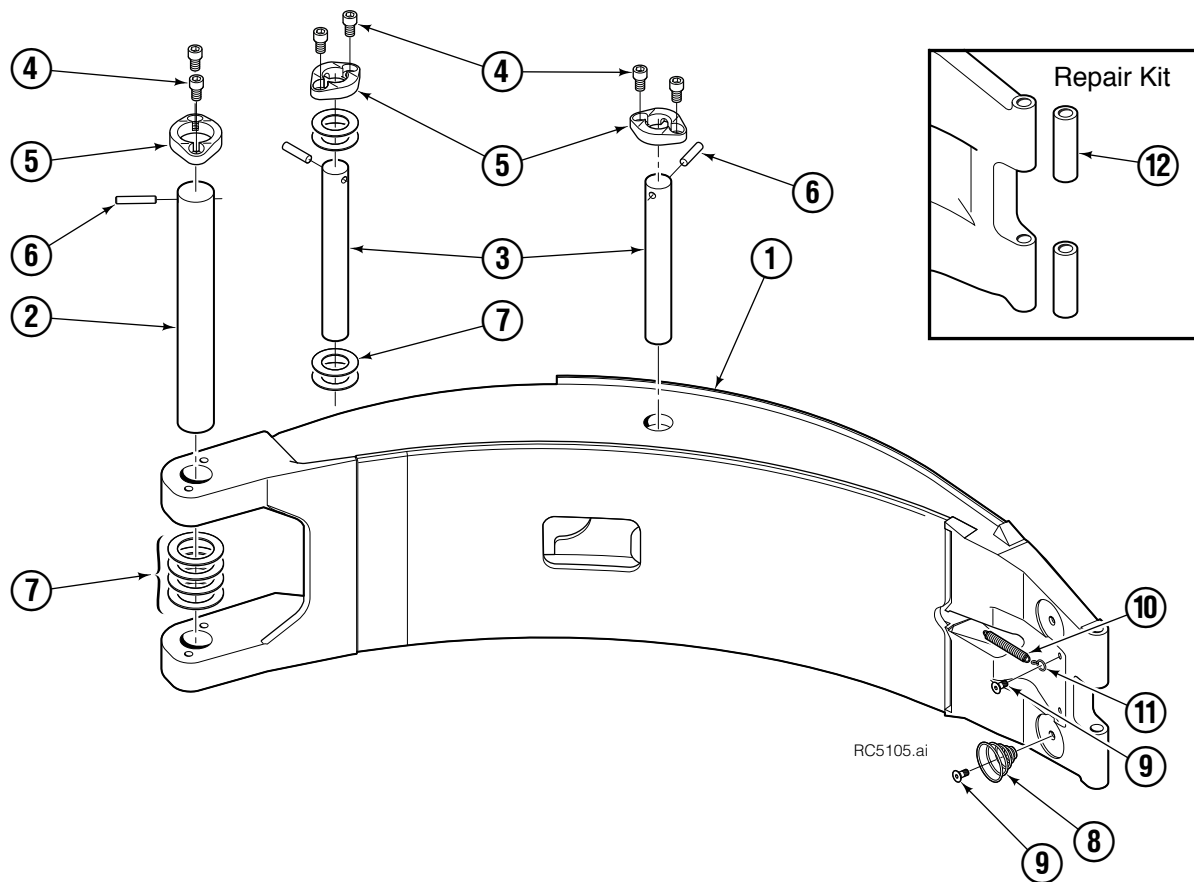
Reference: S-24108, S-24193.

Short Arm Group



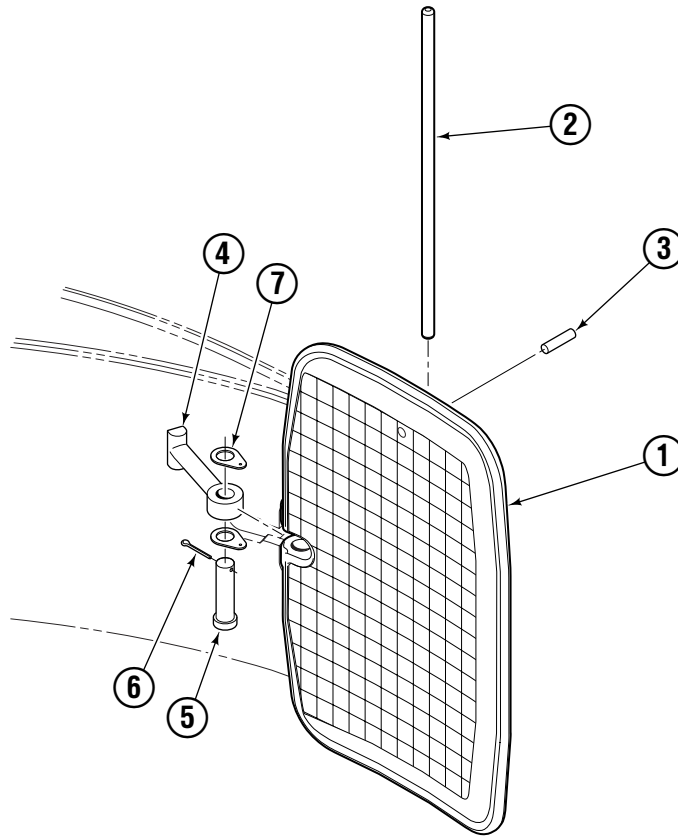
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REF	QTY	PART NO.	DESCRIPTION
		6880299	Short Arm Group
1	1	6880301	Short Arm
2	1	6800792	Pin
3	2	6800793	Pin
4	6	6089559	Capscrew, M10 x 20
5	3	6803802	Retainer
6	3	6803315	Dowel Pin
7	6	674837	Shim
8	2	6081766	Pad Spring
9	4	766496	Capscrew, M6 x 12
10	2	6802375	Spring
11	2	6802349	Spring Anchor
12	1	6848224	Tip Repair Kit

Long Arm Group



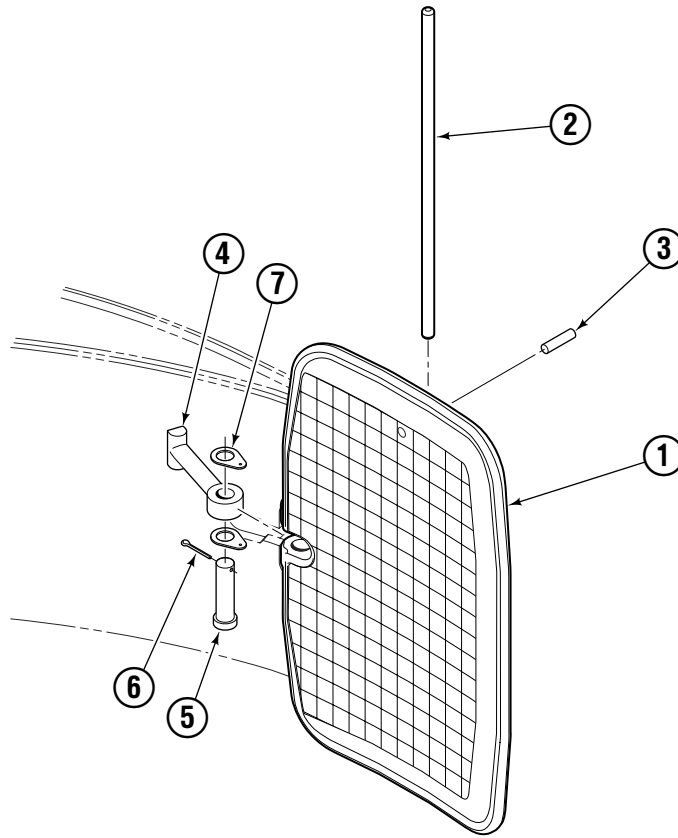
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		6880306	Long Arm Group
1	1	6880308	Long Arm
2	1	6800792	Pin
3	2	6800793	Pin
4	6	6089559	Capscrew, M10 x 20
5	3	6803802	Retainer
6	3	6803315	Dowel Pin
7	6	674837	Shim
8	2	6081766	Pad Spring
9	4	766496	Capscrew, M6 x 12
10	2	6802375	Spring
11	2	6802349	Spring Anchor
12	1	6047539	Tip Repair Kit

Contact Pad Group – Short Arm



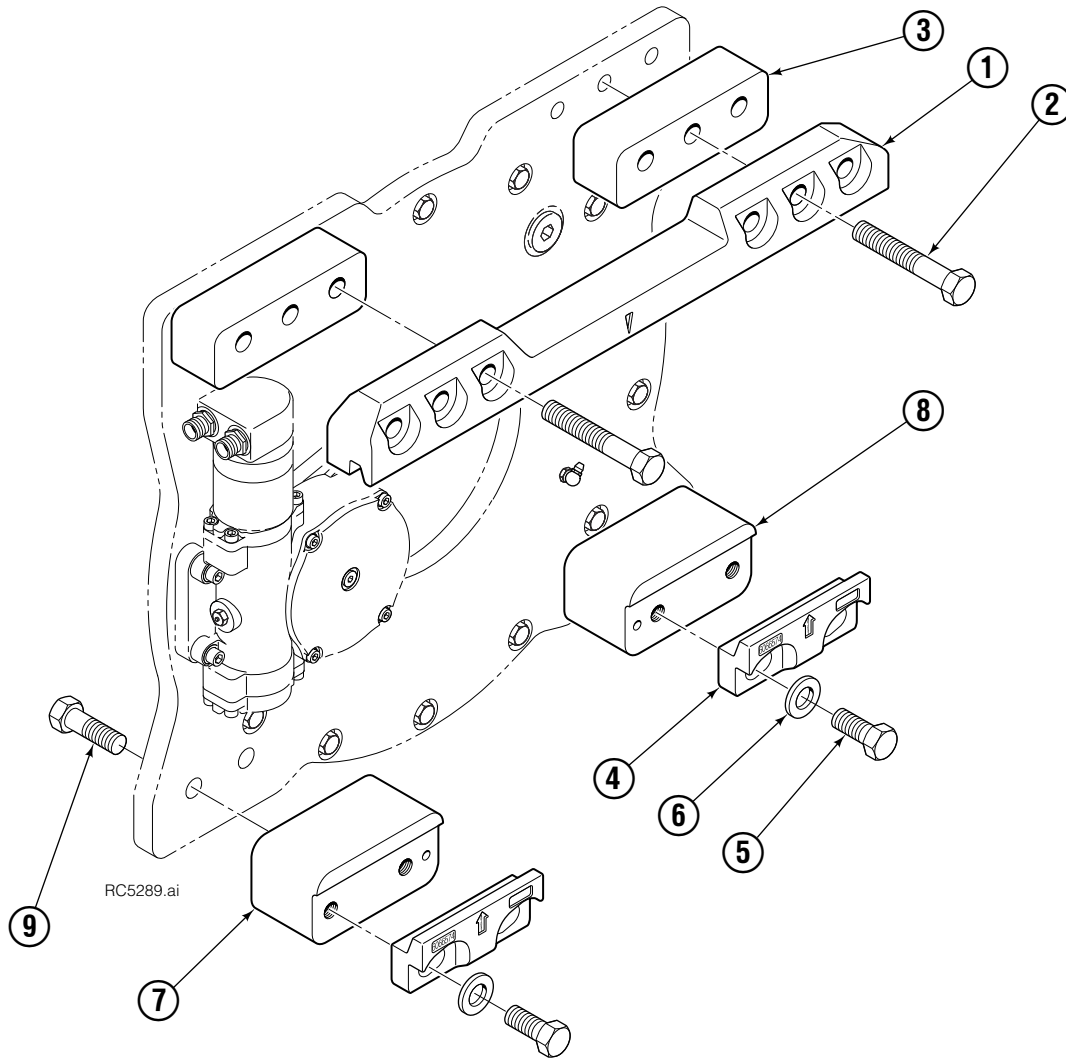
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REF	QTY	PART NO.	DESCRIPTION
		6876592	Contact Pad Group
1	1	6800239	Contact Pad
2	1	674701	Pin
3	2	6061694	Drive Pin, .312 x 1.5
4	1	6877438	Link
5	1	674265	Clevis Pin
6	1	6525	Cotter Pin
7	2	6802119	Spring Anchor

Contact Pad Group – Long Arm



10H			
REF	QTY	PART NO.	DESCRIPTION
		6825673	Contact Pad Group
1	1	6800192	Contact Pad
2	1	674701	Pin
3	2	6061694	Drive Pin, .312 x 1.5
4	1	674700	Link
5	1	674265	Clevis Pin
6	1	6525	Cotter Pin
7	2	6802119	Spring Anchor

Mounting Group



Class II, 0°

REF	QTY	PART NO.	DESCRIPTION
		6855571-r1	Mounting Group
1	1	6800601	Upper Hook
2	6	6405124	Capscrew, M16 x 100
3	2	6842574	Spacer
4	2	6066574	Lower Hook
5	4	219529	Capscrew, M16 x 40
6	4	667225	Washer
7	1	6842571	Spacer
8	1	6845450	Spacer
9	4	684633	Capscrew, M16 x 50

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AMERICAS

**Cascade Corporation
Parts Sales**

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Springfield, OH 45505
Tel: 888-CASCADE (227-2233)
Fax: 888-329-0234

Cascade Canada Inc.

5570 Timberlea Blvd.
Mississauga, Ontario
Canada L4W-4M6
Tel: 905-629-7777
Fax: 905-629-7785

Cascade do Brasil

Praça Salvador Rosa,
131/141-Jordanópolis,
São Bernardo do Campo - SP
CEP 09891-430
Tel: 55-13-2105-8800
Fax: 55-13-2105-8899

EUROPE-AFRICA

**Cascade Italia S.R.L.
European Headquarters**

Via Dell'Artigianato 1
37030 Vago di Lavagno (VR)
Italy
Tel: 39-045-8989111
Fax: 39-045-8989160

Cascade (Africa) Pty. Ltd.

PO Box 625, Isando 1600
60A Steel Road
Sparton, Kempton Park
South Africa
Tel: 27-11-975-9240
Fax: 27-11-394-1147

ASIA-PACIFIC

Cascade Japan Ltd.

2-23, 2-Chome,
Kukuchi Nishimachi
Amagasaki, Hyogo
Japan, 661-0978
Tel: 81-6-6420-9771
Fax: 81-6-6420-9777

Cascade Korea

121B 9L Namdong Ind.
Complex, 691-8 Gojan-Dong
Namdong-Ku
Inchon, Korea
Tel: +82-32-821-2051
Fax: +82-32-821-2055

Cascade-Xiamen

No. 668 Yangguang Rd.
Xinyang Industrial Zone
Haicang, Xiamen City
Fujian Province
P.R. China 361026
Tel: 86-592-651-2500
Fax: 86-592-651-2571

**Cascade India Material
Handling Private Limited**

No 34, Global Trade Centre
1/1 Rambaugh Colony
Lal Bahadur Shastri Road,
Navi Peth, Pune 411 030
(Maharashtra) India
Phone: +91 020 2432 5490
Fax: +91 020 2433 0881

Cascade Australia Pty. Ltd.

1445 Ipswich Road
Rocklea, QLD 4107
Australia
Tel: 1-800-227-223
Fax: +61 7 3373-7333

Cascade New Zealand

15 Ra Ora Drive
East Tamaki, Auckland
New Zealand
Tel: +64-9-273-9136
Fax: +64-9-273-9137

**Sunstream Industries
Pte. Ltd.**

18 Tuas South Street 5
Singapore 637796
Tel: +65-6795-7555
Fax: +65-6863-1368

