



Parts Manual

Model Carton Clamp

Catalog Number 18J-WGF-3A-101612

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

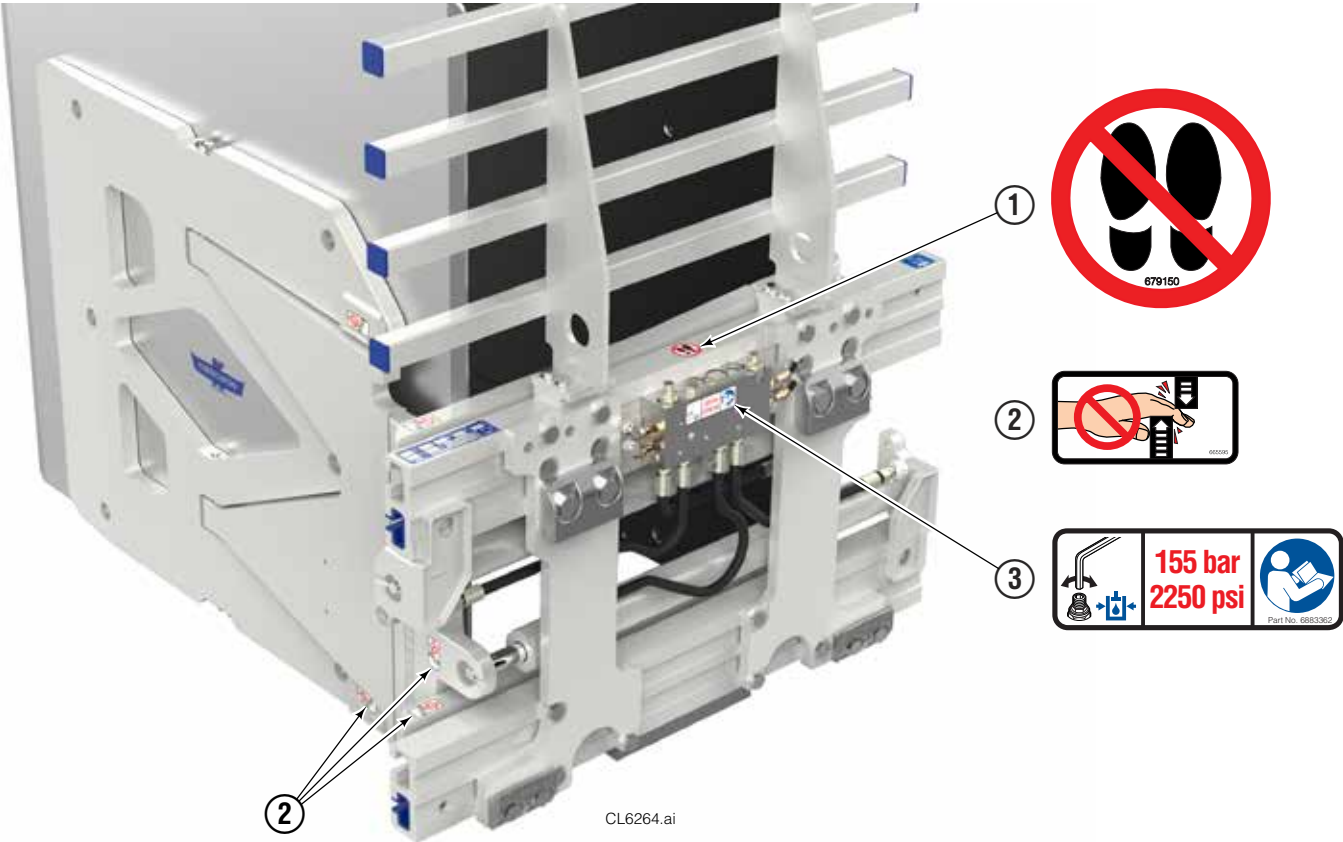
To Order Parts call: 888-227-2233, Fax: 888-329-0234

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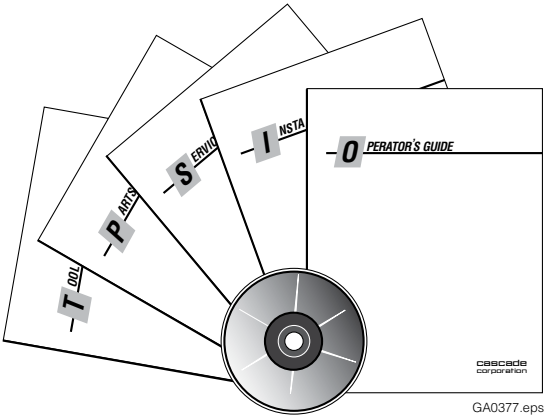
Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

Safety Decals



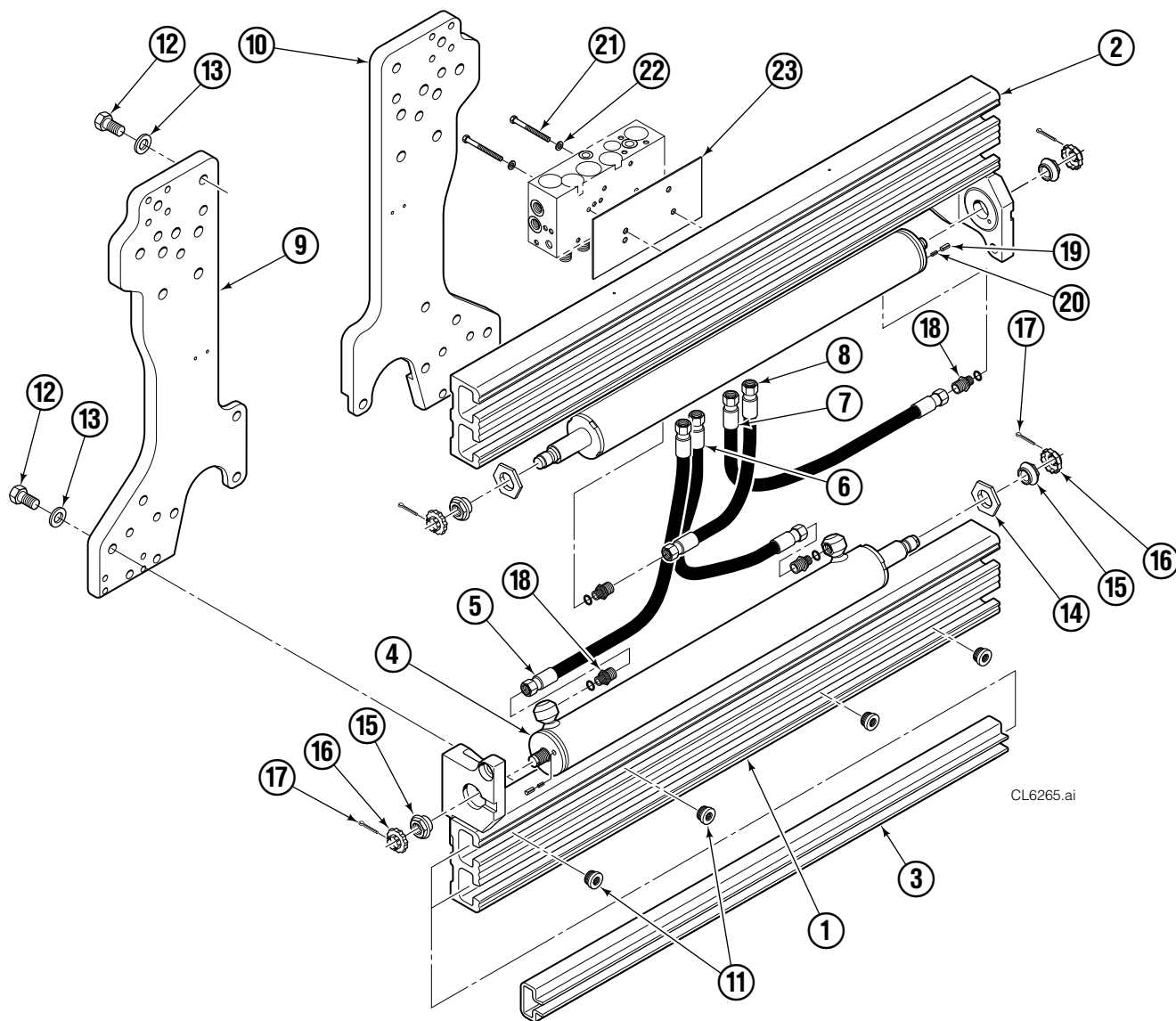
J-Carton Clamp			
REF	QTY	PART NO.	DESCRIPTION
1	1	679150	No Step Decal
2	12	665595	No Hand Hold Decal
3	1	6883368	Pressure Decal – 100 BAR
	1	6883366	Pressure Decal – 120 BAR
	1	6883365	Pressure Decal – 125 BAR
	1	6883364	Pressure Decal – 135 BAR
	1	6883363	Pressure Decal – 145 BAR
	1	6883362	Pressure Decal – 155 BAR
	1	6883361	Pressure Decal – 165 BAR
	1	6883360	Pressure Decal – 190 BAR



Publications

J-Carton Clamp	
6871082	Installation Instructions
6038012	Operator Guide
6883648	Service Manual
679929	Tool Catalog

Base Unit



CL6265.ai

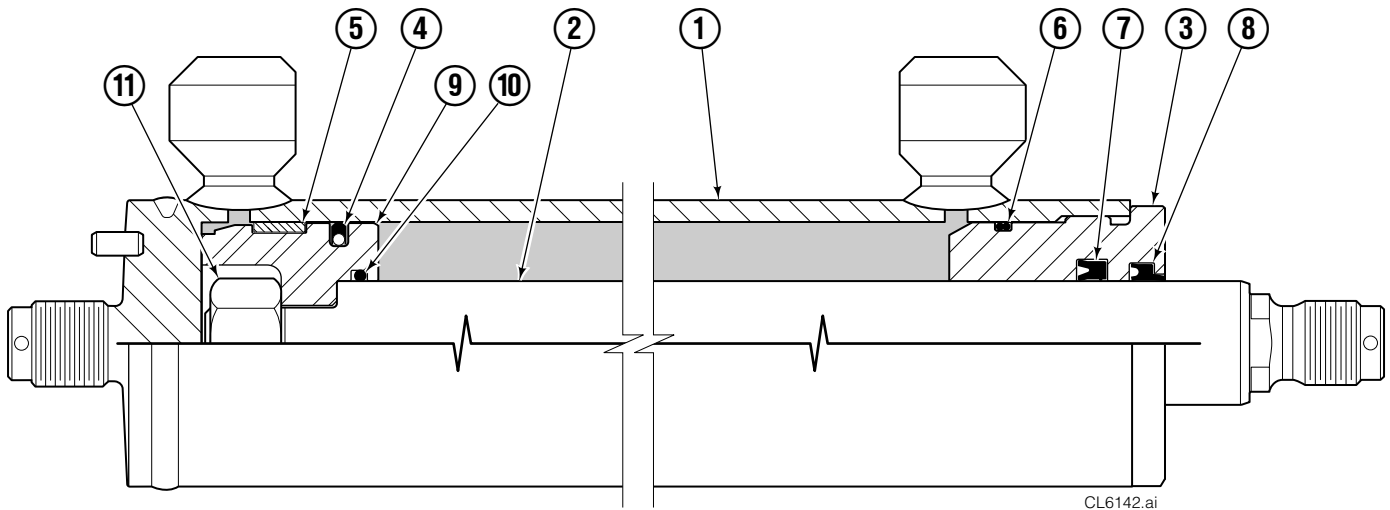
18J

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6997767	Base Unit	12	20	211128	Capscrew, M16 x 30
1	1	6892640	Lower Frame	13	20	211179	Washer, M16
2	1	6892641	Upper Frame	14	2	6882490	Washer
3	4	6892639	Bearing	15	4	667625	Nut
4	2	6997766	Cylinder ♦	16	4	667624	Retainer
5	1	6080112	Hose, 630 mm (A)	17	4	6510	Cotter Pin
6	1	6095598	Hose, 670 mm (B)	18	4	778100	Fitting, M16
7	1	6235109	Hose, 685 mm (C)	19	2	769009	Roll Pin – Outer
8	1	6146743	Hose, 505 mm (D)	20	2	768935	Roll Pin – Inner
9	1	6819235	Mounting Plate – RH	21	2	6405013	Capscrew, M6 x 70
10	1	6819234	Mounting Plate – LH	22	2	202346	Washer, M6
11	8	6028433	Bearing Retainer Plug	23	1	6802410	Valve Spacer

♦ See Cylinder page for parts breakdown.

Reference: SK-46480.

Cylinder



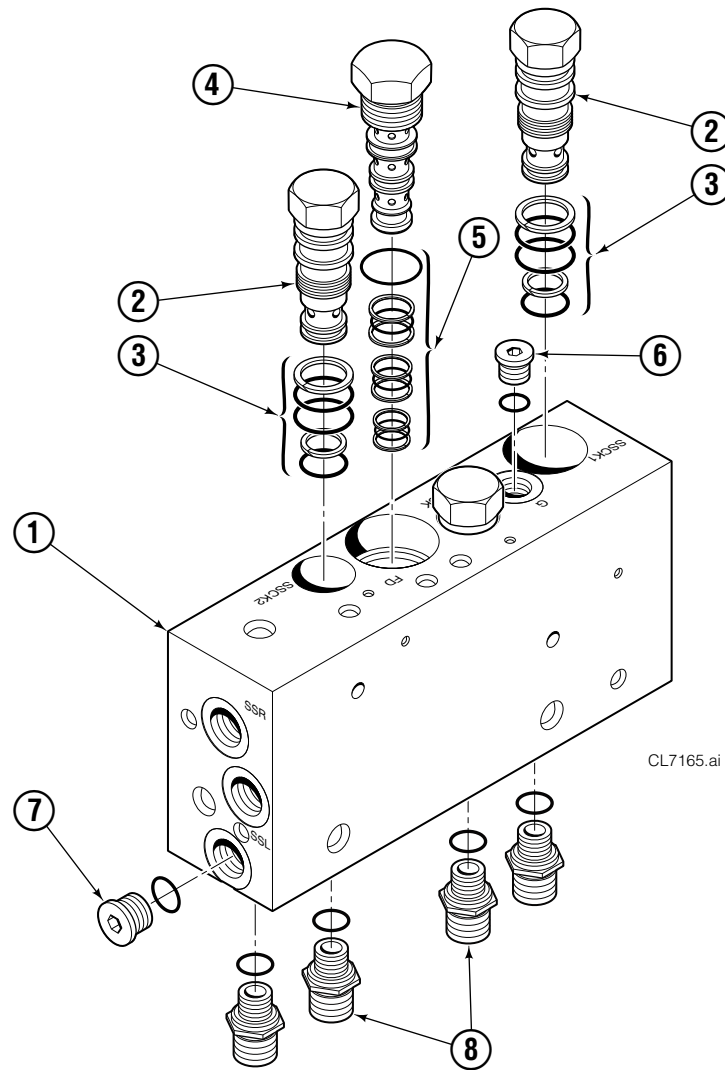
REF	QTY	PART NO.	DESCRIPTION
		6997766	Cylinder
1	1	6916956	Shell
2	1	8665257	Piston/Rod Assembly ■
3	1	6800359	Retainer
4	1	6800348	◆ Piston Seal
5	1	6863757	◆ Piston Wear Ring
6	1	6862816	◆ Dual Seal
7	1	6800343	◆ Rod Seal
8	1	6892082	◆ Rod Wiper
9	1	6865402	Piston
10	1	6864755	O-Ring
11	1	6872039	Nut, M16

■ Includes items 9-11.

◆ Included in Service Kit 6863856.

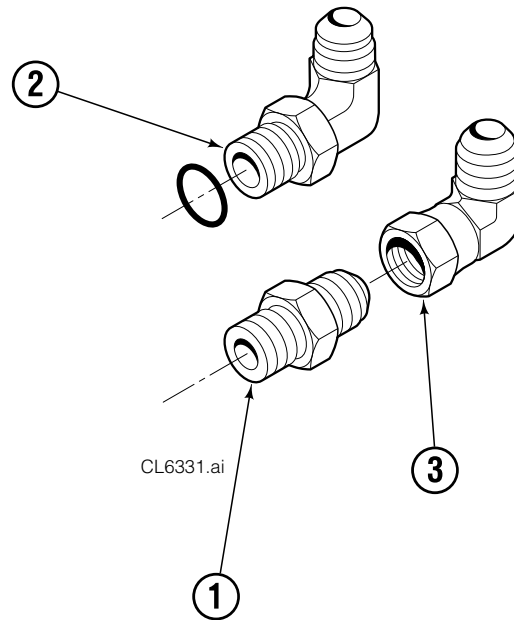
Reference: S-57435, S-57434.

Valve Assembly



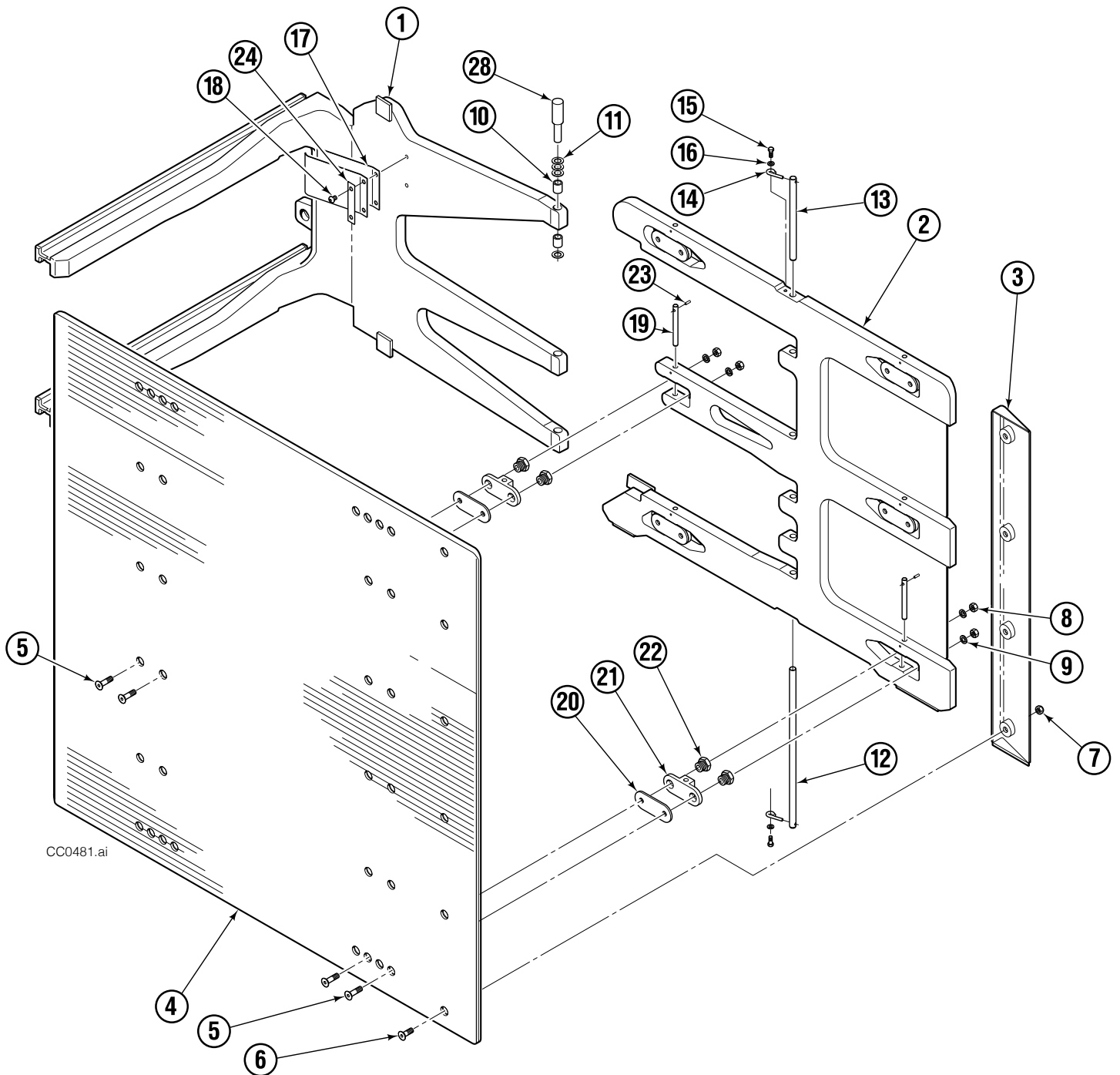
REF	QTY	PART NO.	DESCRIPTION
		6932904	Valve Assembly
1	1	6932906	Valve Body
2	3	6026100	Check Cartridge – PO
3	3	667516	Seal Kit
4	1	210266	Flow Divider Cartridge
5	1	6071170	Seal Kit
6	1	609234	Plug, 4
7	1	604510	Plug, 6
8	4	778100	Fitting, 6 – M16 L-Series

Fitting Group



REF	QTY	PART NO.	DESCRIPTION
		6888382	Fitting Group
1	1	604511	Fitting, 6-6
2	1	601676	Fitting, 6-6
3	1	2680	Fitting, 6-6

Arm Group

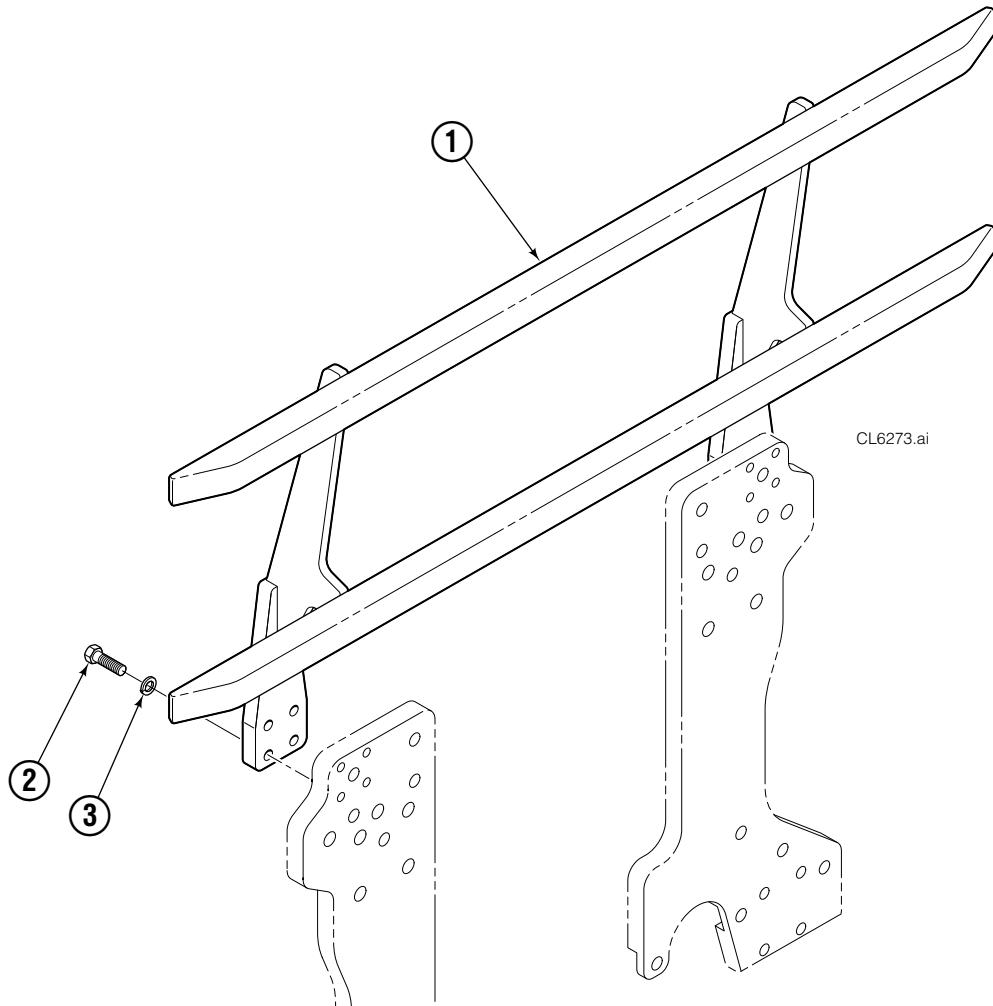


Arm Group

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REF	QTY	PART NO.	DESCRIPTION
		6997796	Arm Group – LH
		6997797	Arm Group – RH
1	1	6997787	Arm – LH
	1	6997790	Arm – RH
2	1	6997793	Stabilizer – LH
	1	6997794	Stabilizer – RH
3	1	6567127	Tip
4	1	6997795	Contact Pad – LH
	1	6997795	Contact Pad – RH
5	12	6405904	Capscrew, M12 x 45
6	4	6405902	Capscrew, M12 x 35
7	4	773842	Nut, M12
8	12	6400106	Nut, M12
9	12	683822	Lockwasher, M12
10	6	200590	Bushing
11	12	675620	Washer
12	1	6915138	Pin
13	1	6802675	Pin
14	2	6020429	Eye Pin
15	2	787372	Capscrew, M8 x 20
16	2	787398	Washer, M8
17	2	6440234	Spring
18	2	6405891	Capscrew
19	6	6530976	Clevis Pin
20	6	6530977	Spacer
21	6	6801917	Block
22	12	6801920	Collar
23	6	768994	Roll Pin
24	1	6531000	Spring Keeper

Reference: S-58088,S-58089.

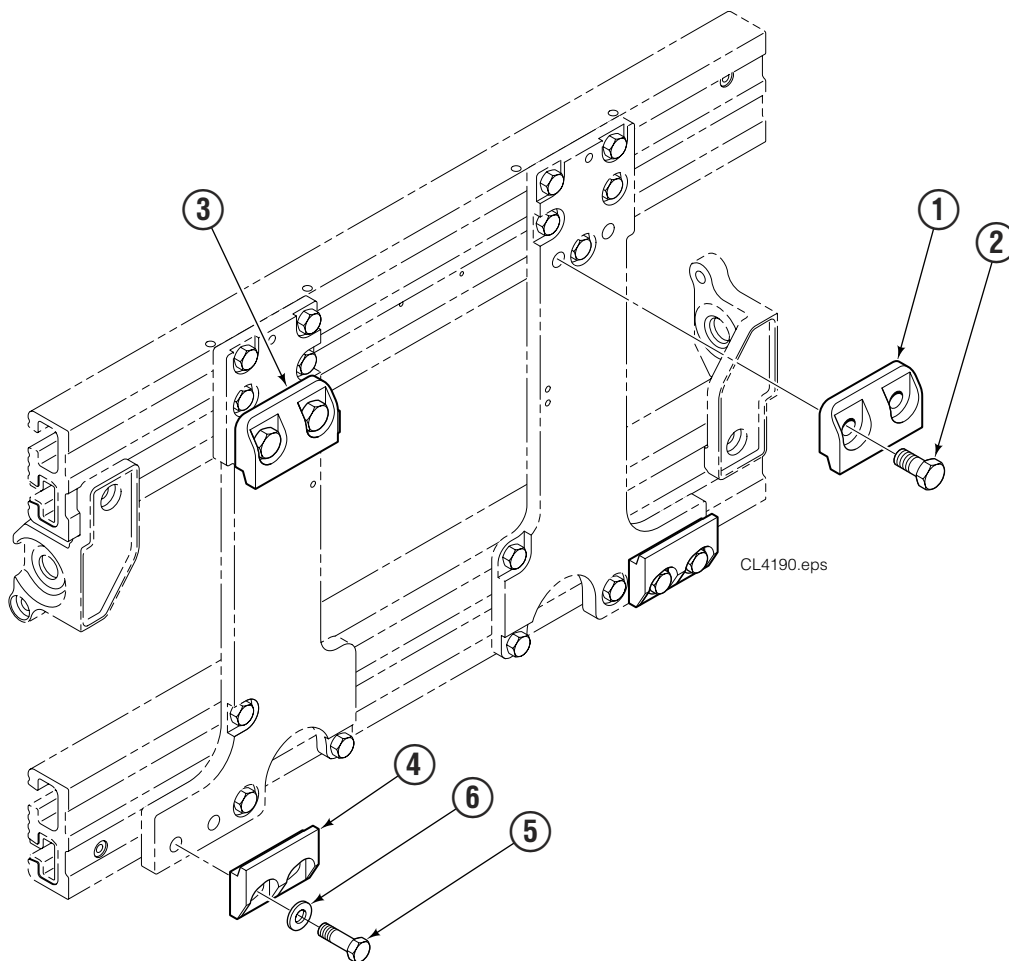
Backrest Group



REF	QTY	PART NO.	DESCRIPTION
		6997770	Backrest Group
1	1	6997769	Backrest
2	8	214578	Capscrew, M12 x 40
3	8	681473	Lockwasher, M12

Reference: SK-30340

Mounting Group



Class III

REF	QTY	PART NO.	DESCRIPTION
		6531388	Upper Hook Group ◆
		6531400	Lower Hook Group ●
1	1	6076889	Upper Hook
2	4	769582	Capscrew, M20 x 50
3	1	6076888	Upper Hook
4	2	6076886	Lower Hook
5	4	219529	Capscrew, M16 x 40
6	4	667225	Washer

◆ Includes items 1-3.

● Includes items 4-6.

[illegible]

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