



Parts Manual

Model Carton Clamp

Catalog Number 14J-CCB-2A-101511

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

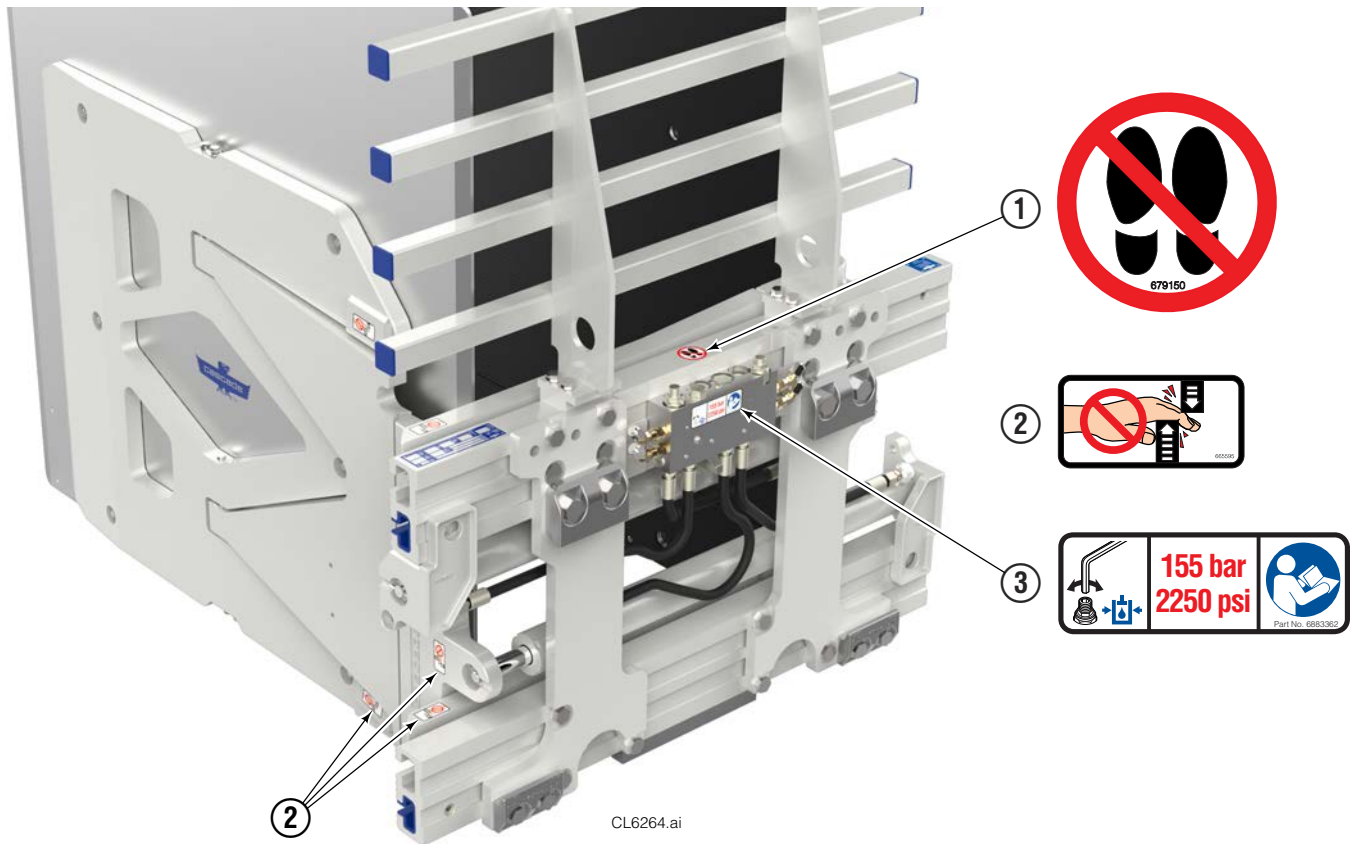
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

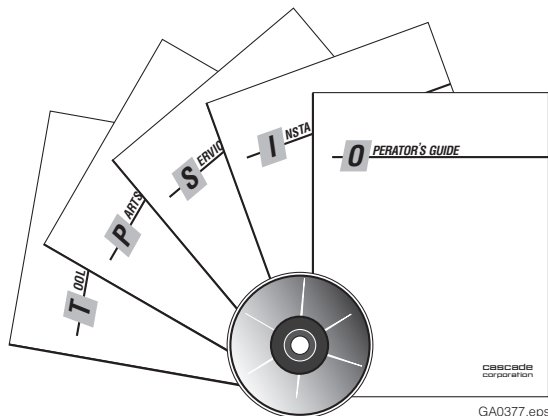
Internet: www.cascorp.com

Safety Decals



J-Carton Clamp

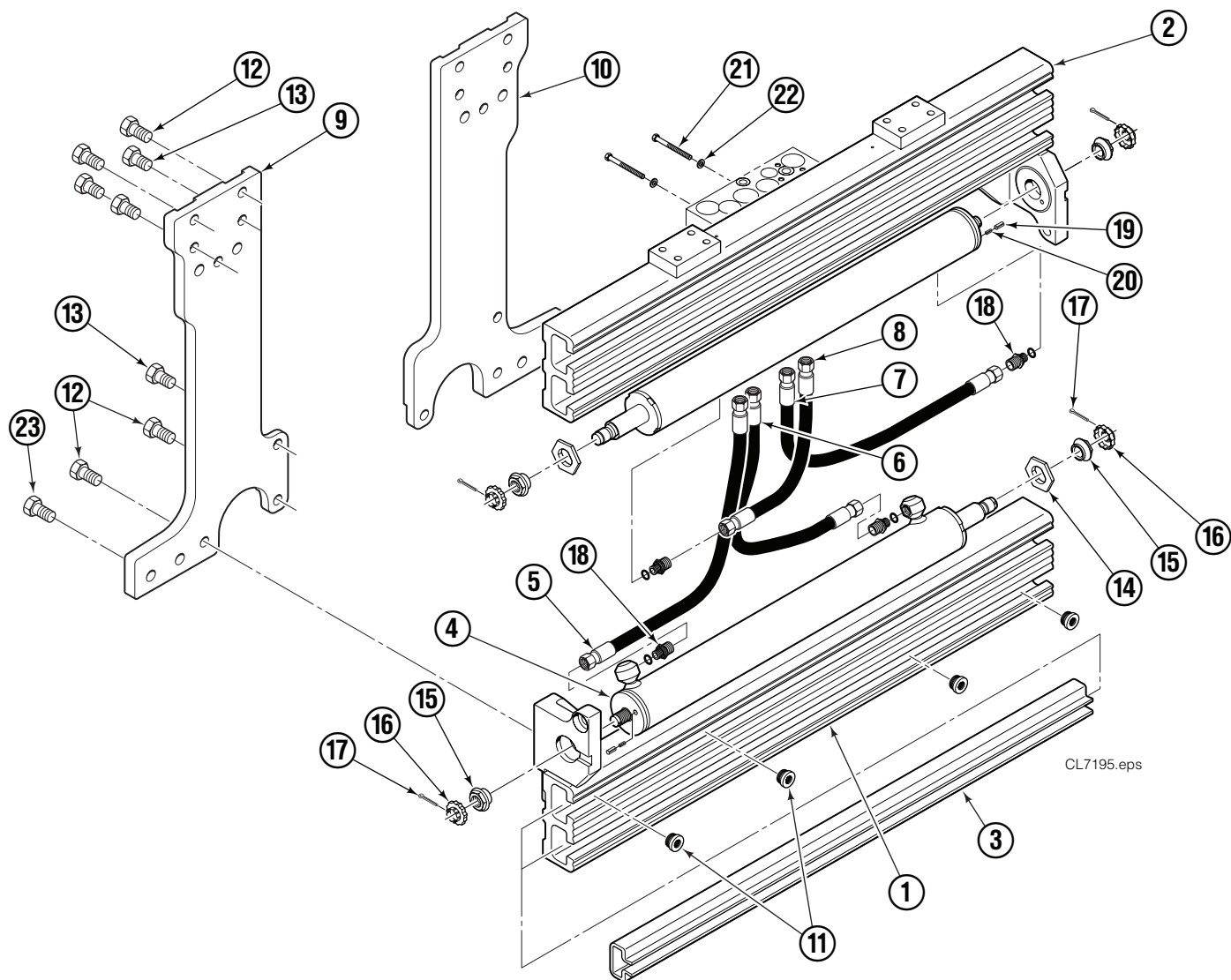
REF	QTY	PART NO.	DESCRIPTION
1	1	679150	No Step Decal
2	12	665595	No Hand Hold Decal
3	2	6883368	Pressure Decal – 100 BAR
	2	6883366	Pressure Decal – 120 BAR
	2	6883365	Pressure Decal – 125 BAR
	2	6883364	Pressure Decal – 135 BAR
	2	6883363	Pressure Decal – 145 BAR
	2	6883362	Pressure Decal – 155 BAR
	2	6883361	Pressure Decal – 165 BAR
	2	6883360	Pressure Decal – 190 BAR



Publications

J-Carton Clamp	
6871082	Installation Instructions
6038012	Operator Guide
6883648	Service Manual
679929	Tool Catalog

Base Unit



CL7195.eps

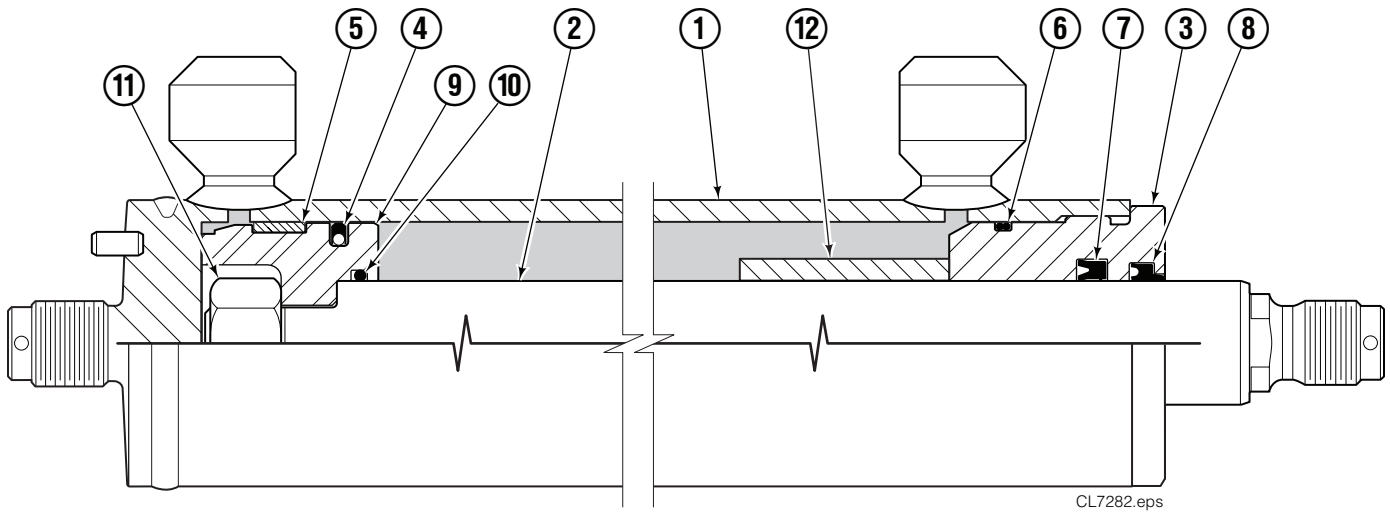
14J

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6996485	Base Unit	12	6	211128	Capscrew, M16 x 30
1	1	6917070	Lower Frame	13	10	6029855	Capscrew, M16 x 25
2	1	6908066	Upper Frame	14	2	6882490	Washer
3	4	6806210	Bearing	15	4	667625	Nut
4	1	6996484	Cylinder ♦	16	4	667624	Retainer
	1	6996483	Cylinder ♦	17	4	6510	Cotter Pin
5	1	6080377	Hose, 535 mm (A)	18	4	778100	Fitting, M16
6	1	6807031	Hose, 620 mm (B)	19	2	769009	Roll Pin – Outer
7	1	6147960	Hose, 555 mm (C)	20	2	768935	Roll Pin – Inner
8	1	6905641	Hose, 445 mm (D)	21	2	768518	Capscrew, M6 x 65
9	1	6901924	Mounting Plate – RH	22	2	202346	Washer, M6
10	1	6901923	Mounting Plate – LH	23	2	211129	Capscrew, M16 x 35
11	8	6028433	Bearing Retainer Plug				

♦ See Cylinder page for parts breakdown.

Reference: SK-52861.

Cylinder



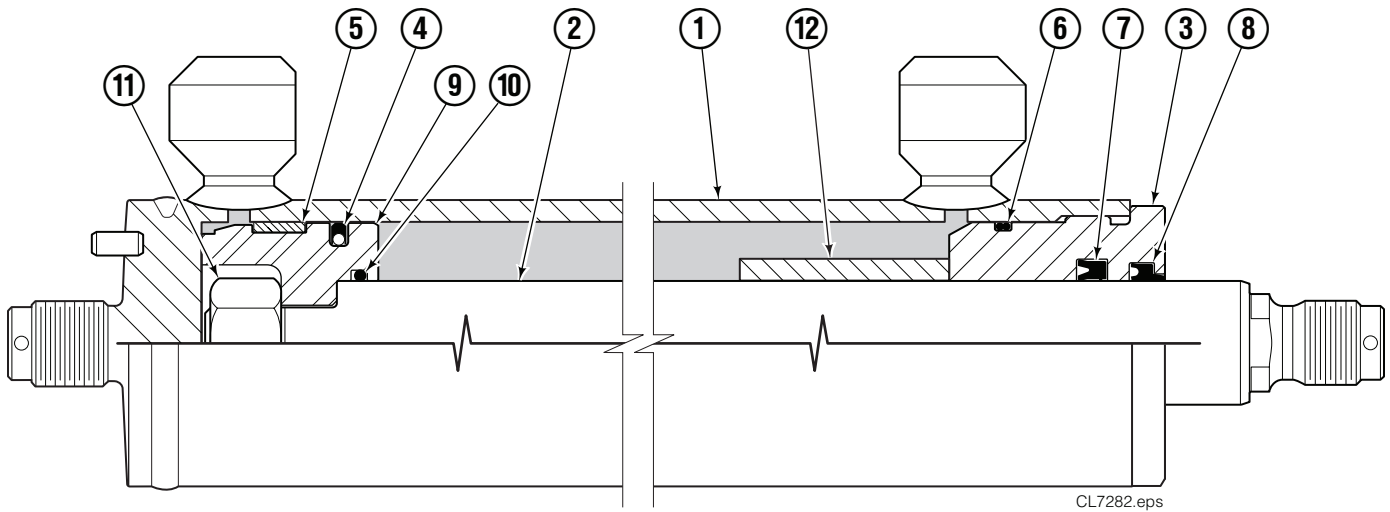
REF	QTY	PART NO.	DESCRIPTION
		6996483	Cylinder
1	1	6875704	Shell
2	1	6909437	Piston/Rod Assembly ■
3	1	6800359	Retainer
4	1	6800348	◆ Piston Seal
5	1	6863757	◆ Piston Wear Ring
6	1	6862816	◆ Dual Seal
7	1	6800343	◆ Rod Seal
8	1	6800341	◆ Rod Wiper
9	1	6865402	Piston
10	1	6864755	O-Ring
11	1	6872039	Nut, M16
12	1	6996482	Spacer

■ Includes items 9-11.

◆ Included in Service Kit 6863856.

Reference: S-57435, S-57434.

Cylinder



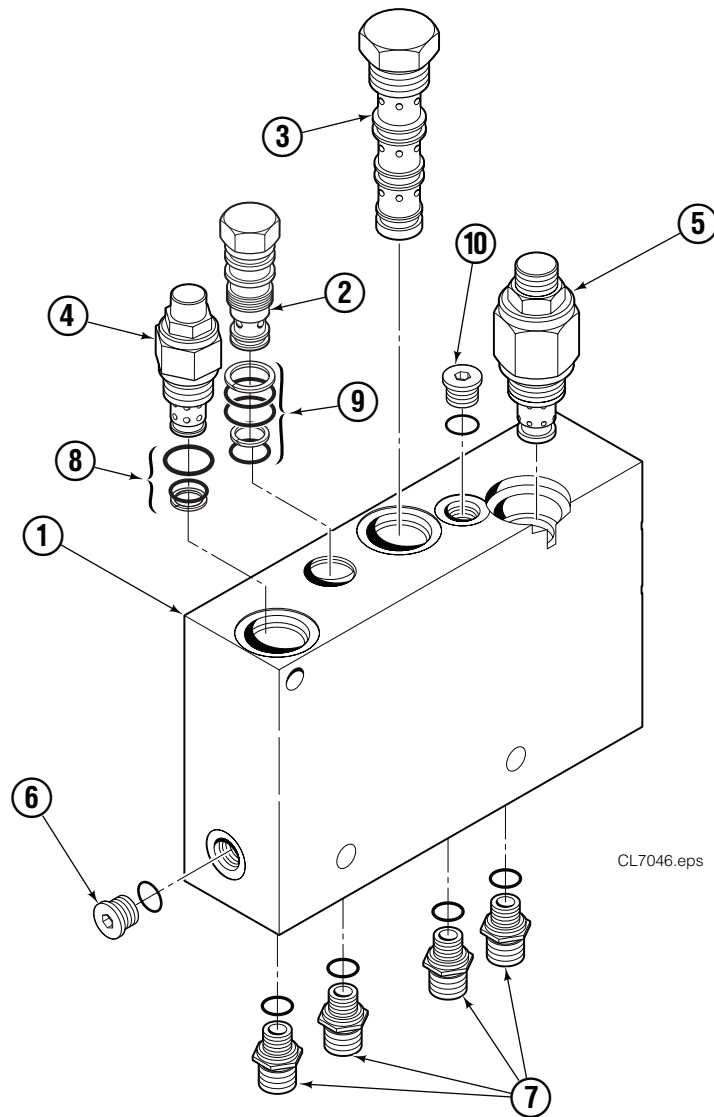
REF	QTY	PART NO.	DESCRIPTION
		6996484	Cylinder
1	1	6875704	Shell
2	1	6595790	Piston/Rod Assembly ■
3	1	6800359	Retainer
4	1	6800348	◆ Piston Seal
5	1	6863757	◆ Piston Wear Ring
6	1	6862816	◆ Dual Seal
7	1	6800343	◆ Rod Seal
8	1	6800341	◆ Rod Wiper
9	1	6865402	Piston
10	1	6864755	O-Ring
11	1	6872039	Nut, M16
12	1	6980327	Spacer

■ Includes items 9-11.

◆ Included in Service Kit 6863856.

Reference: S-57435, S-57434.

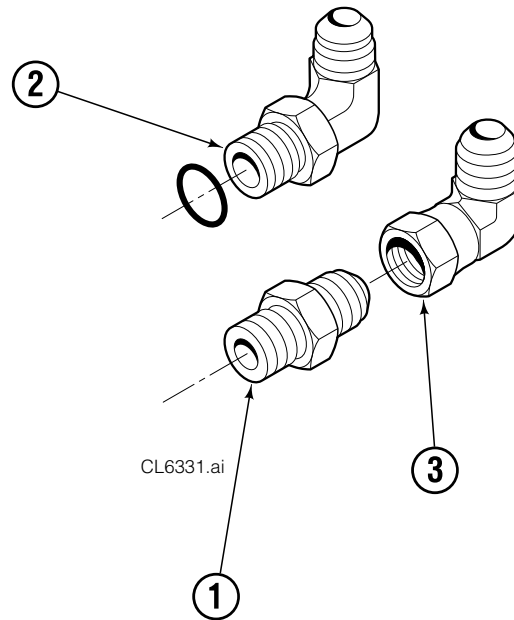
Valve Assembly



CL7046.eps

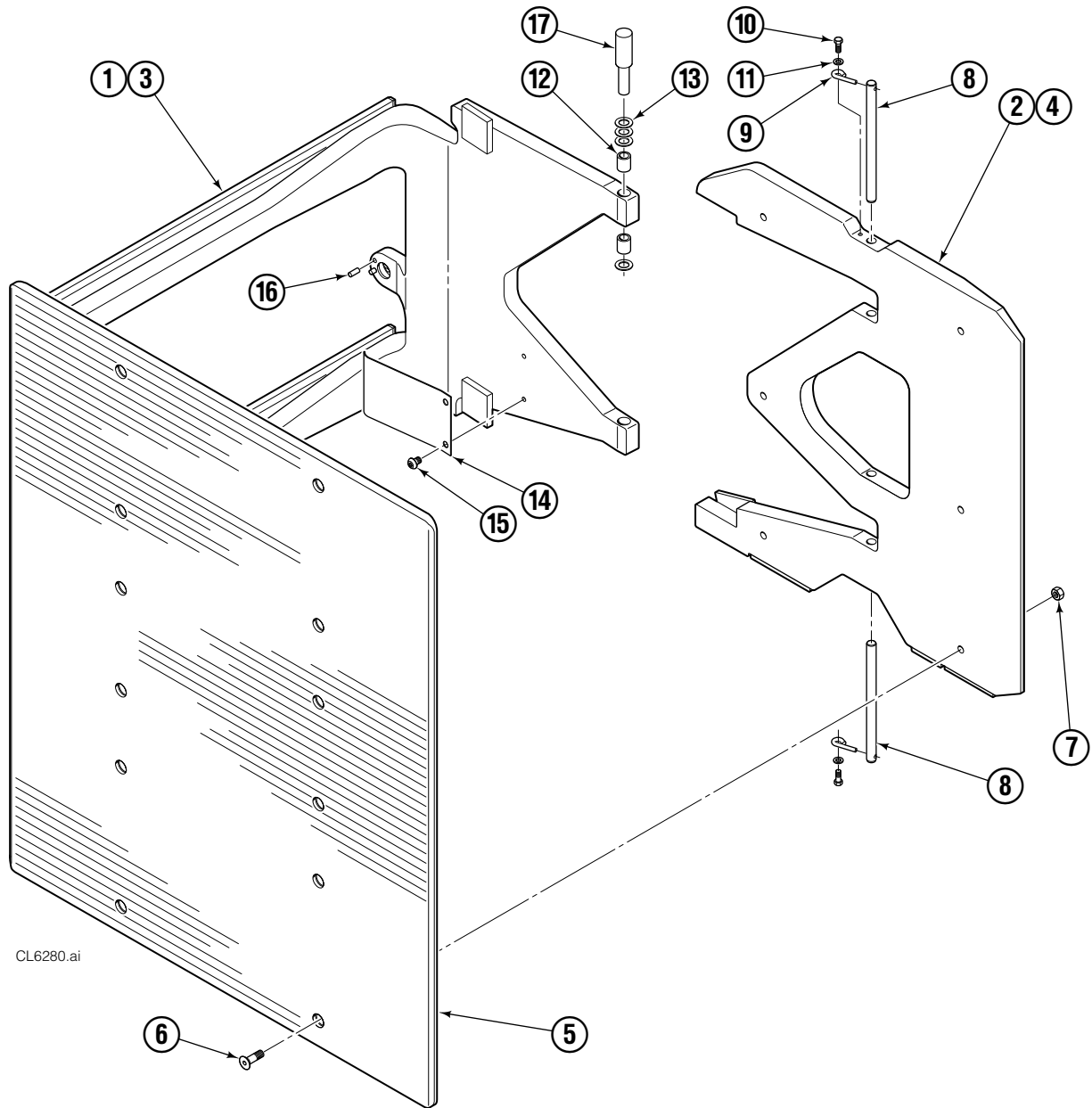
REF	QTY	PART NO.	DESCRIPTION
		6915736	Valve Assembly
1	1	6915691	Valve Body
2	1	6038929	Check Valve – PO
3	1	6837605	Flow Divider
4	1	6056394	Relief Cartridge
5	1	6058078	Pressure Control Cartridge
6	1	604510	Plug, 6
7	4	778100	Fitting
8	1	667516	Seal Kit
9	2	682170	Seal Kit
10	1	609234	Plug

Fitting Group



REF	QTY	PART NO.	DESCRIPTION
		6888382	Fitting Group
1	1	604511	Fitting, 6-6
2	1	601676	Fitting, 6-6
3	1	2680	Fitting, 6-6

Arm Groups



CL6280.ai

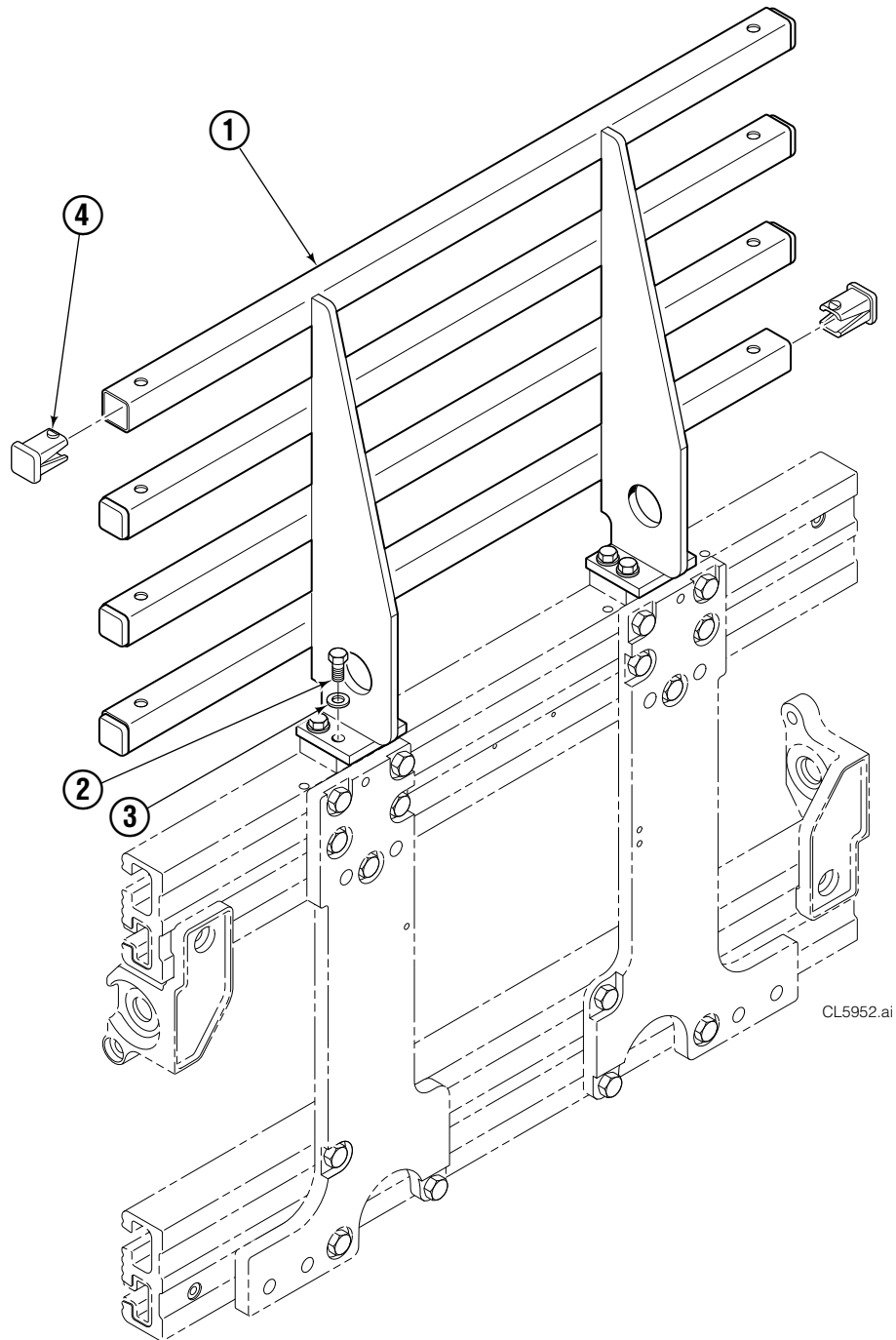
14J							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6875771	Arm Group – LH ♦	9	2	6020429	Eye Pin
		6875772	Arm Group – RH ■	10	2	787372	Capscrew, M8 x 20
1	1	6875764	Arm – LH	11	2	787398	Washer, M8
2	1	6875769	Stabilizer – LH	12	4	200590	Bushing
3	1	6875767	Arm – RH	13	5	675620	Washer
4	1	6875770	Stabilizer – RH	14	1	6442034	Spring
5	1	6875768	Contact Pad	15	2	218935	Capscrew, M10 x 12
6	6	768706	Capscrew, M12 x 35	16	2	6407209	Dowel Pin
7	6	773842	Nut, M12	17	1	675626	Bushing Driver Tool
8	2	6057546	Pin				

♦ Includes items 1-2 and 5-16.

■ Includes items 3-16.

Reference: S-57438, S-57439.

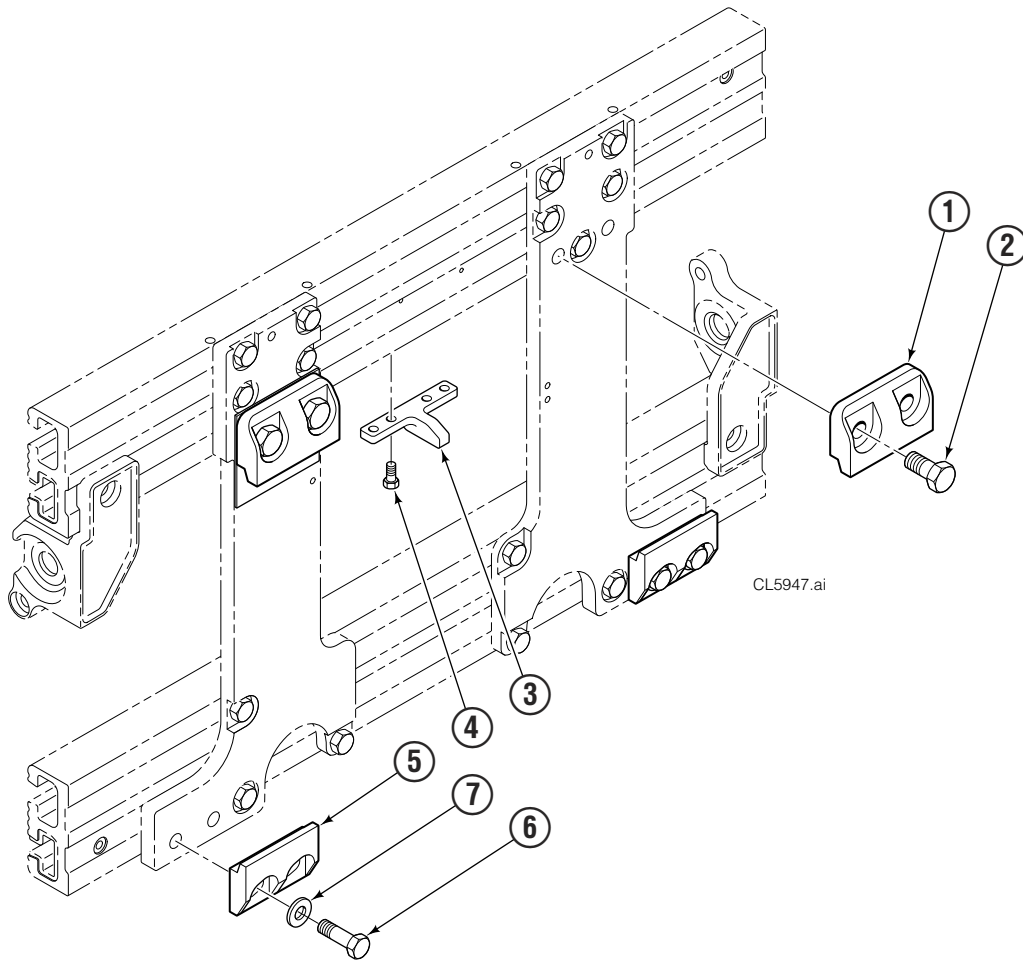
Backrest Group



REF	QTY	PART NO.	DESCRIPTION
		6875754	Backrest Group
1	1	6875753	Backrest
2	8	3007512	Capscrew, M12 x 25
3	8	202251	Washer
4	8	6877922	Tube End

Reference: S-57389.

Mounting Group



Class II			
REF	QTY	PART NO.	DESCRIPTION
		6864688	Upper Hook Group ◆
		6077008	Lower Hook Group ●
1	2	6076991	Upper Hook – LH
2	4	6029921	Capscrew, M20 x 40
3	1	6077004	Centering Key
4	4	212632	Capscrew, M10 x 20
5	2	6077007	Lower Hook
6	4	6405122	Capscrew, M16 x 50
7	4	667225	Washer

◆ Includes items 1-4.

● Includes items 5-7.

[illegible]

Do you have questions you need answered right now?

Call your nearest Cascade Parts Department.

Visit us online at www.cascorp.com

AMERICAS**Cascade Corporation
U.S. Headquarters**

2501 Sheridan Ave.
Springfield, OH 45505
Tel: 888-CASCADE (227-2233)
Fax: 888-329-0234

Cascade Canada Inc.

5570 Timberlea Blvd.
Mississauga, Ontario
Canada L4W-4M6
Tel: 905-629-7777
Fax: 905-629-7785

Cascade México

Almacén Dicex PDN
Libramiento Noroeste
4001 Km 27.5
Parque Industrial Puerta del Norte
Escobedo N.L. 66050
México
Tel: 800-CASCADE (227-2233)

Cascade Brasil

Av. Casa Grande, 850
Casa Grande, Diadema SP,
09961-350
Tel: +55 11 4930-9800

Anval – Cascade Distributor

Av. El Ventisquero 1225,
Bodega 99,
Renca – Santiago, Chile
8661516
Tel: +56 2 29516907

EUROPE-AFRICA**Cascade Italia S.R.L.
European Headquarters**

Via Dell'Artigianato 1
37030 Vago di Lavagno (VR)
Italy
Tel: 39-045-8989111
Fax: 39-045-8989160

Cascade (Africa) Pty. Ltd.

PO Box 625, Isando 1600
60A Steel Road
Sparton, Kempton Park
South Africa
Tel: 27-11-975-9240
Fax: 27-11-394-1147

ASIA-PACIFIC**Cascade Japan Ltd.**

2-23, 2-Chome,
Kukuchi Nishimachi
Amagasaki, Hyogo
Japan, 661-0978
Tel: 81-6-6420-9771
Fax: 81-6-6420-9777

Cascade Korea

121B 9L Namdong Ind.
Complex, 691-8 Gojan-Dong
Namdong-Ku
Inchon, Korea
Tel: +82-32-821-2051
Fax: +82-32-821-2055

Cascade-Xiamen

No. 668 Yangguang Rd.
Xinyang Industrial Zone
Haicang, Xiamen City
Fujian Province
P.R. China 361026
Tel: 86-592-651-2500
Fax: 86-592-651-2571

**Cascade India Material
Handling Pvt Ltd**

Gat. No. 319/1 & 319/2, Village Kuruli,
Taluka Khed, Pune 410 501
Maharashtra, India
Tel: +91 77200 25745

Cascade Australia Pty. Ltd.

36 Kiln Street
Darra QLD 4076
Australia
Tel: 1-800-227-223
Fax: +61 7 3373-7333

Cascade New Zealand

9 Blackburn Rd
East Tamaki, Auckland
New Zealand
Tel: +64-9-273-9136

**Sunstream Industries Pte. Ltd. –
Cascade Distributor**

18 Tuas South Street 5
Singapore 637796
Tel: +65-6795-7555
Fax: +65-6863-1368

